

LDV G10 Workshop Manual 2014-2024

Engine block and cylinders



- | | |
|------------------------------|------------------------------------|
| 1 Cylinder block assembly | 9 Bearing shells of connecting rod |
| 2 Crankshaft | 10 Piston |
| 3 Main bearing shell (left) | 11 Piston pin |
| 4 Main bearing shell (right) | 12 Snap ring, piston pin |
| 5 Throttle cable | 13 Piston rings |
| 6 Signal wheel | 14 Piston cooling nozzle |
| 7 Connecting rods | 15 Engine oil dipstick |
| 8 Connecting rod bolt | 16 Oil pan |

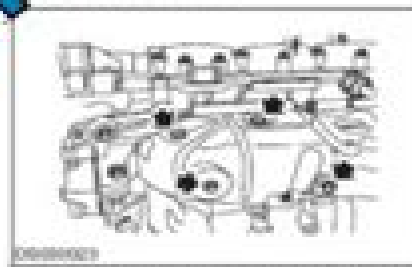
Inspection of cylinder head (after removal)

Remove:

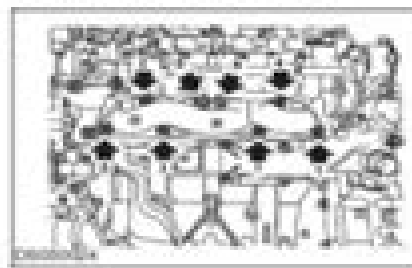
- 1 Remove the 2 nuts used for fixing the intake manifold to the cylinder head. Remove the intake manifold.



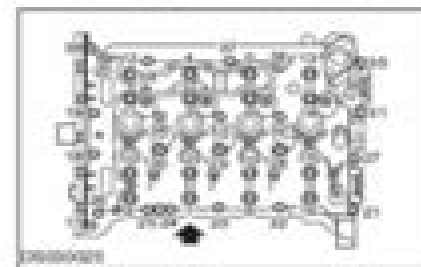
- 2 Remove the 4 bolts used for fixing the exhaust manifold to the cylinder head, and then remove the exhaust manifold.



- 3 Remove and discard the 2 nuts used for fixing the exhaust manifold to the engine. Remove the exhaust manifold. Discard the gasket.



- 4 Remove the auxiliary water pump from the auxiliary water pump bracket.
- 5 Remove the spark plug from the cylinder head, referring to the spark plug specification.
- 6 Evenly loosen the camshaft cover.
- 7 Tighten the camshaft cover in the sequence shown for fixing the camshaft cover to the cylinder head. Check the torque.



- 8 Using a micrometer gauge, check the end play of camshaft (refer to Specifications).



- 9 If the end play is outside 0.07-0.12mm, replace with a new camshaft and check the end play again. If the end play is still outside the specified range, further replace the cylinder head and camshaft cover assembly.

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**Suzuki Jidōsha Kōgyō Kabushiki
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 1991 *Suzuki Swift Service Manual 1300* Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1991 Chilton's General Motors
Chevrolet Spring & Metro, Geo Metro/Suzuki Swift Joseph D'Orazio,2001 Suzuki Gsf600 and 1200 Bandit Fours Matthew
 Coombs,Phil Mather,2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides
 information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that
 even a novice can do the work *Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual* Bob Henderson,John
 H. Hayes,1989 Suzuki Service Manual Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197?
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