

Standard Repair Times		Remove from Chassis	In-Chassis Service Accessibility Codes					Repair
Procedure Number and Description		B	A	B	C	D		
10-106 Air Cleaner Assembly, Chassis-Mounted - Remove and Install, Each (Refer to the Manufacturer's Instructions)		-	0.3	0.3	0.3	0.3		
Includes:								
- Disconnect and connect air intake piping								
- Remove and install								
- Air cleaner assembly								
- Piping								
- Clean and visually check air cleaner assembly and piping								
- Operate engine to check for air leaks								
10-117 Air Cleaner Assembly, Engine-Mounted - Remove and Install (Refer to the Manufacturer's Instructions)		0.2	0.3	0.3	0.3	0.4		
Includes:								
- Disconnect and connect air intake piping								
- Remove and install air cleaner assembly								
- Piping								
- Air cleaner assembly								
- Operate engine to check for air leaks								
10-201 Air Cleaner Element - Replace, Each (Refer to the Manufacturer's Instructions)		0.2	0.3	0.3	0.3	0.3		
Includes:								
- Remove and install								
- Air cleaner cover								
- Air cleaner element								
- Clean inside air cleaner housing								
- Clean and visually check								
- Cover								
- Sealing gasket								
10-801 Air Cleaner Element - Service, Each (Refer to the MTI Operation and Maintenance Manual)		0.2	0.4	0.4	0.4	0.4		
Includes:								
- Remove and install								
- Air cleaner cover								
- Air cleaner element								
- Clean and visually check element, cover and sealing gasket for dirt and damage								
- Clean inside air cleaner housing								
10-802 Air Cleaner Preseparator Element - Service, Each (Refer to the Manufacturer's Instructions)		0.2	0.3	0.3	0.3	0.3		
Includes:								
- Remove and install element								
- Remove cover from air cleaner preseparator								
- Clean and visually check element								
10-125 Air Chokevalve - Remove and Install (Refer to the MTI Troubleshooting and Repair Manual)		0.2	0.4	0.4	0.5	0.5		

Note: This SRT applies to the air connection between the turbocharger and the aftercooler in

Standard Repair Times		Remove from Chassis	In-Chassis Service Accessibility Codes					Repair
Procedure Number and Description		B	A	B	C	D		
10-126 Air Chokevalve - Remove and Install (Refer to the MTI Troubleshooting and Repair Manual)		0.2	0.4	0.4	0.5	0.5		
Includes:								
- Disconnect and connect batteries								
- Remove and install								
- Air intake air pipe								
- Hose clamps								
- Cover								
- Connect and adjust								
- Clean and visually check								
- Cover								
- Clean surface of aftercooler or cooler								
- Clean surface of turbocharger								
- Operate engine to check for air leaks								
10-127 Air Cooler - Clean and Visually Check (Refer to the MTI Troubleshooting and Repair Manual)		0.3	-	-	-	-		
Includes:								
- Flush cooler with solvent								
- Flush cooler with spray water								
- Blowdry with compressed air								
10-128 Air Cooler - Pressure Test (Refer to the MTI Troubleshooting and Repair Manual)		0.3	-	-	-	-		
Includes:								
- Remove and install								
- Pressurizing device								
- Apply pressure and check for leaks								
- Blowdry with compressed air								
10-129 Air Cooler - Remove and Install (Cooler Repair) (Refer to the MTI Troubleshooting and Repair Manual)		-	0.4	0.4	0.4	0.4		
Includes:								
- Disconnect and connect batteries								
- Remove and install								
- Change air pipes								
- Change air cooler								
- Clean and visually check								
- Cover								
- Piping								
- Hoses and clamps								
10-130 Air Cooler - Remove and Install (Part of Another Repair) (Refer to the MTI Troubleshooting and Repair Manual)		-	0.2	0.2	0.2	0.2		
Includes:								
- Remove and install air cooler								
- Clean and visually check air cooler								

Standard Repair Time Semi Trailer Guide

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