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Standard Guide for Painting Inspectors (Metal Substrates)¹

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1. Scope

1.1 This guide is intended as an information aid to painting inspectors in carrying out their task efficiently. It includes the key elements of surface preparation, coatings application, and final approval for both field and shop work. The items should be selected that are pertinent to the specification of a particular job.

Note: 1—For additional helpful information, refer to the following documents:

*Manual of Coating Work for Light-Water Nuclear Power Plant Primary Containment and Other Safety-Related Facilities*²

*New Concepts for Coating Protection of Steel Structures*³

D 16 Terminology for Paints, Related Coatings, Materials, and Applications⁴

D 4538 Terminology Relating to Protective Coatings and Lining Work for Power Generation Facilities⁵

SSPC-PA Guide 3 A Guide to Safety in Paint Application⁶

Steel Structures Painting Manual Vol 1 Good Painting Practice⁷

Steel Structures Painting Manual Vol 2 Systems and Specifications⁸

Manufacturers' Specifications and Instructions (made available to the inspector for reference to special requirements for proper application)

Material Safety Data Sheets (needed to ensure that personnel take necessary precautions in handling hazardous materials). Available from Materials manufacturers.

1.2 Certain industries or owners may require certified inspection personnel. See Guide D-4537 for establishing procedures to certify inspectors for coatings work in nuclear facilities.

1.3 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.5 This guide is arranged in the following order:

Referenced Documents	Section
ASTM Standards	2
OSHA Standards	2.1
Steel Structures Painting Council Publications	2.2
International Standards Organization (ISO)	2.3
Significance and Use	2.4
Preparation for Inspection	3
Surface Preparation Methods and Requirements	4
Surface Preparation	5
Polona Standard D 2000	5.1
Factors Affecting Coating Performance	5.1.1
Cleanliness	5.2
Mil Scale	5.2.1
Surface Profile	5.2.2
Cleaning Procedures	5.2.3
Chemical Cleaning	5.2.3.1
Solvent Vapor Cleaning	5.2.3.1.1
Hand Tool Cleaning	5.2.3.2

¹ This guide is under the jurisdiction of ASTM Committee D01 on Paints and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.48 on Industrial Protective Coatings.

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² ASTM 1979.

³ ASTM SIP-441, ASTM, 1984.

⁴ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

⁵ Available from NACE, The Society for Protective Coatings, 400 24th St., 4th Floor, Pittsburgh, PA 15222-4000.

⁶ Available from Society for Protective Coatings (NACE), 40 24th St., 4th Floor, Pittsburgh, PA 15222-4000, <http://www.nace.org>.

Standard Guide For Painting Inspectors Drywall

Hussin A.Rothana



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Table of Contents Standard Guide For Painting Inspectors Drywall

1. Understanding the eBook Standard Guide For Painting Inspectors Drywall
 - The Rise of Digital Reading Standard Guide For Painting Inspectors Drywall
 - Advantages of eBooks Over Traditional Books
2. Identifying Standard Guide For Painting Inspectors Drywall
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Standard Guide For Painting Inspectors Drywall
 - User-Friendly Interface
4. Exploring eBook Recommendations from Standard Guide For Painting Inspectors Drywall
 - Personalized Recommendations
 - Standard Guide For Painting Inspectors Drywall User Reviews and Ratings
 - Standard Guide For Painting Inspectors Drywall and Bestseller Lists
5. Accessing Standard Guide For Painting Inspectors Drywall Free and Paid eBooks
 - Standard Guide For Painting Inspectors Drywall Public Domain eBooks
 - Standard Guide For Painting Inspectors Drywall eBook Subscription Services

- Standard Guide For Painting Inspectors Drywall Budget-Friendly Options
- 6. Navigating Standard Guide For Painting Inspectors Drywall eBook Formats
 - ePub, PDF, MOBI, and More
 - Standard Guide For Painting Inspectors Drywall Compatibility with Devices
 - Standard Guide For Painting Inspectors Drywall Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Standard Guide For Painting Inspectors Drywall
 - Highlighting and Note-Taking Standard Guide For Painting Inspectors Drywall
 - Interactive Elements Standard Guide For Painting Inspectors Drywall
- 8. Staying Engaged with Standard Guide For Painting Inspectors Drywall
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Standard Guide For Painting Inspectors Drywall
- 9. Balancing eBooks and Physical Books Standard Guide For Painting Inspectors Drywall
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Standard Guide For Painting Inspectors Drywall
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Standard Guide For Painting Inspectors Drywall
 - Setting Reading Goals Standard Guide For Painting Inspectors Drywall
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Standard Guide For Painting Inspectors Drywall
 - Fact-Checking eBook Content of Standard Guide For Painting Inspectors Drywall
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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