

5. Cutting Attachment



Wear gloves to protect your hands from injury.

- Unscrew the flex nut (1).
- Remove the chain sprocket cover (2).
- Remove the bar (3) and chain.
- Install in the reverse sequence.

Machines with quick chain tensioner



Wear gloves to protect your hands from injury.

- Open up the wing nut (1) and unscrew it counterclockwise.
- Remove the chain sprocket cover (2) and tensioning gear (3) with guide bar (4).
- Install in the reverse sequence.



- Apply screwdriver to side (1) of wing nut and pry it out of its seat.
- Check the wing nut and replace if necessary.



- Open up the wing nut.
- Push the wing nut (1), thin side first (arrow), into the opening and press it home until it snaps into position.



- Remove the screw (arrow).
- Remove the cover plate (1) and adjusting wheel (2).

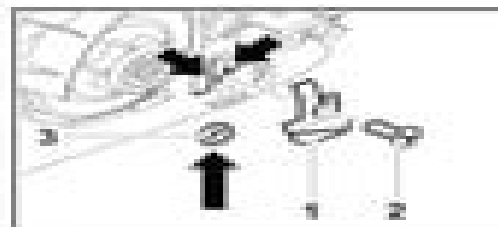
When installing the adjusting wheel, check that its teeth face the cover plate.

- Reassemble in the reverse sequence.

5.1 Chain Catcher

A replacement chain catcher can be fixed if the integral chain catcher on the chain sprocket cover is worn.

- Remove the chain sprocket cover, bar and chain, [§2.5](#)
- File down the damaged chain catcher on the chain sprocket cover.



- Position the replacement chain catcher (1) in the guides (arrows).
- Push the countersunk screw (2) through the bore in the engine housing and fit the locknut (3) at the other side.
- Tighten down the countersunk screw firmly — the locknut butts against the engine housing and need not be held.
- Reassemble all other parts in the reverse sequence.
- Tightening torques, [§2.3.5](#)

Stihl 181 Repair Manual

Michael Brown

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