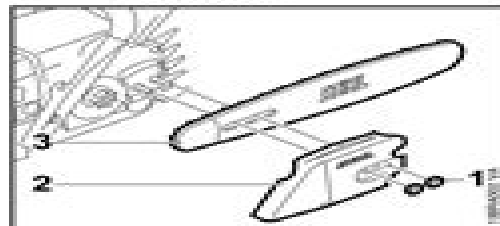
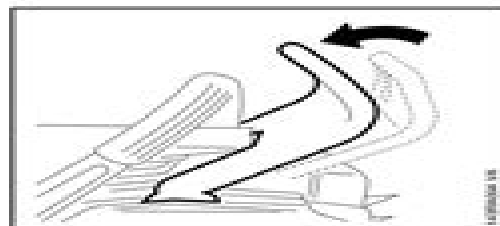


5. Clutch, Chain Drive, Chain Brake and Chain Tensioner



Wear work gloves to protect your hands from injury.

- Unscrew the hex nuts (1) and remove the chain sprocket cover (2) as well as the bar and chain (3).

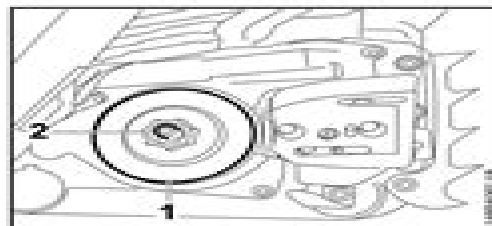


- Disengage the chain brake by pulling the hand guard towards the front handle.

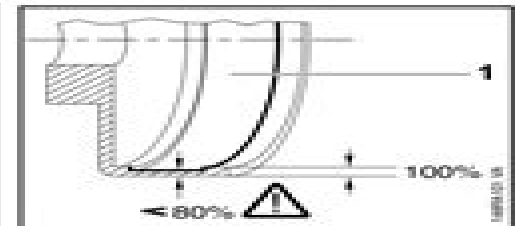
5.1 Clutch Drum/Chain Sprocket



- Remove the E-clip (1), washer (2) and, if necessary, the rim sprocket (3).



- Pull off the clutch drum (1) with needle cage (2).
- Inspect the needle cage for damage.



- Inspect the clutch drum (1) for signs of wear.

If there are signs of serious wear on the inside diameter of the clutch drum (1), check the remaining wall thickness. If it is less than about 80% of the original thickness, fit a new clutch drum.

If the clutch drum has to be replaced, also check the brake band, [§ 5.4.2](#)

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Terry C. Jones

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

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