#### Instance Const

This service manual contains detailed descriptions of all the typical repair and servicing procedures for this power tool.

Refer to the illustrated spare parts lists during all repair work. These lists show the installation position and order in which the individual parts and modules should be assembled.

Platfer to the latest edition of the relevant parts list to check the part numbers of any replacement parts required.

A fault on the machine may be due to several causes. To help locate the fault, consult the chapter on "Troubleshooting" and the "STB-IL Service Training System" for all function groups.

Planfer to the "Technocal Information" bullatims for angineering changes which have been introduced since publication of this service manual. Technical information bulletins also supplement the parts had and service manual until an updated settlion in resued. The special tools mentioned in the descriptions are listed in the chapter Special Servicing Tools" of this manual. Use the part numbers to dentify the tools in the STIRS. Special Tools manual. It tals all the special servicing tools currently available from STIRS.

Symbols are included in the laxt and pictures for greater clarity.

The meanings are as follows:

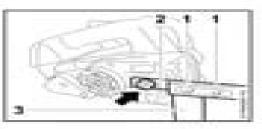
Since Street Seconds:

- Action to be taken as shown in the illustration above the less.
- Action to be taken but not shown in the illustration above the test

Dr. Street Hilland Problems 1

- Barry pointer (short)
- Direction of movement (long arribs)
- (II) 4.2 = Reference to another chapter, i.e. to chapter 4.2 in this case.

Service manuals and technical information bulletins are intended exclusively for the use of properly equipped repair shops. They must not be passed on to third parties.



Servicing and repairs are made considerably easier if the machine is thoursted on assembly stand (3) 5910-890-3100. For this purpose, secure the clamp (2) 5910-890-2000 to the assembly stand with two screws (1). Engage the educating screw and stud in the outer holes of the clamp and secure the chamsaw with the rud (arrow).

The sprocket cover and bur and chain must be removed first, pull the hand guind back against the front handle for this purcose.

Always use original STHS, replacement parts.

They can be identified by the STIML part number

STINE logo

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SiTiles, points symbol 480.

The symbol may appear atons on small parts.

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