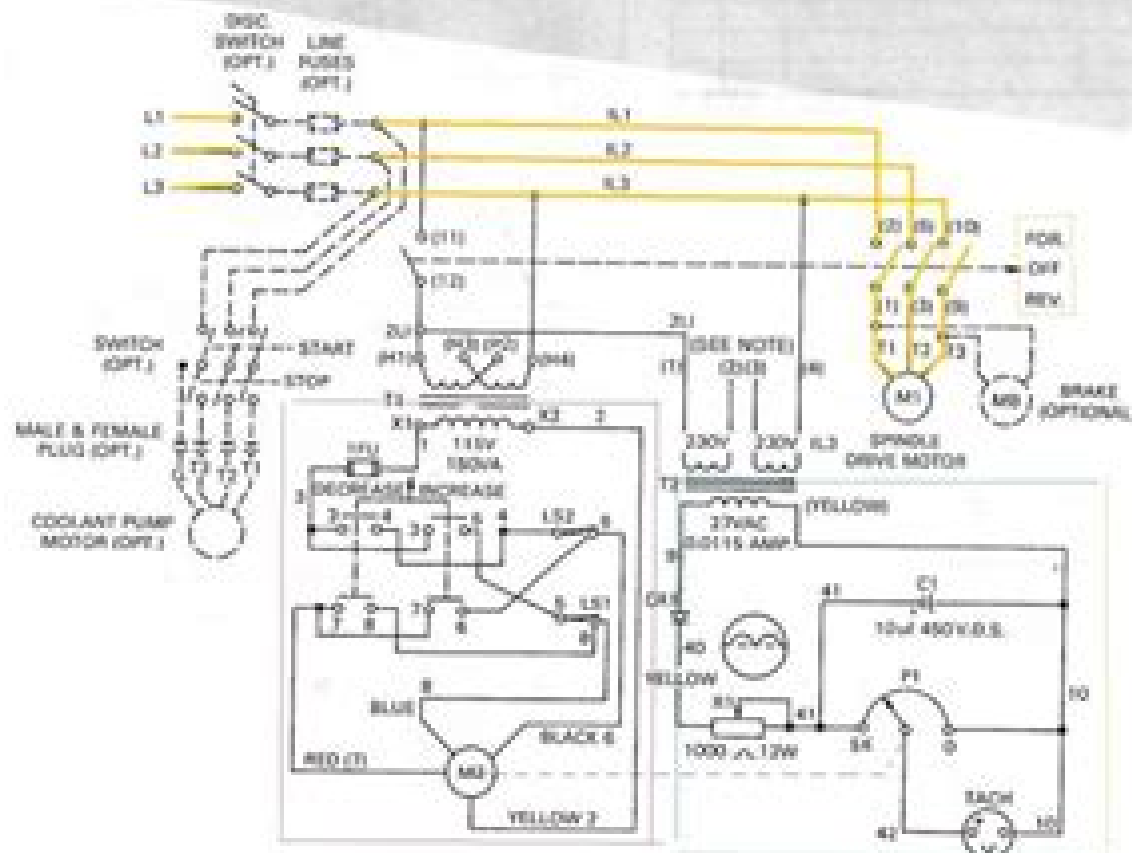




NOTE: TACHOMETER TRANSFORMER WIRING

- #1 BLACK
- #2 WHITE
- #3 BLACK & YELLOW
- #4 BLACK & WHITE

FOR 440V OPERATION CONNECT #2 TO #3

FOR 220V OPERATION CONNECT #1 TO #3
AND #2 TO #4.

LS1 — INCREASE SPEED LIMIT SWITCH
LS2 — DECREASE SPEED LIMIT SWITCH

SOUTH BEND LATHE, INC.
SOUTH BEND, IND., U.S.A.

PART ELECTRICAL DIAGRAM
UNIT

REV. NO.	BY	DATE	CHKD. BY
SCALE	REVISED BY	DATE	CHKD. BY
NOTES			
CODE NO.	PART NO.		
	1328-15		

REV. NO.	BY	DATE	CHKD. BY
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