



BELTS AND LUBRICATION

Ⓐ TEXALON FLAT BELTS. A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

Type of Drive	Cat. No.	Type of Drive	Cat. No.
9" Head	CE3F509	12" U&D 2-Step	CE3F532
10-K U&D	CE3F508	14 1/2" U&D 4-Step	CE3F533
9" U&D	CE3F506	14 1/2" U&D 3-Step	CE3F534
10-K U&D	CE3F508	16" U&D 4-Step	CE3F535
10" U&D Bench	CE3F508	16" U&D 2-Step	CE3F536
10" U&D Floor	CE3F508	16-24" U&D 4-Step	CE3F537
12" U&D 4-Step	CE3F527	16-24" U&D 3-Step	CE3F537
		16" Round	CE3F538

Ⓑ TEXALON BELT CEMENT for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

CE3233N, Oak[®] tan single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price 1.00, factory

Ⓒ BELT SPLICING CLAMPS. For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

Catalog Number	Maximum Size of Belt			Ship. Wt.
	Width	Thickness	Drive Length	
CE1888	1 1/2"	1/8"	4 1/2"	4 lbs.
CE1889	2"	1/8"	4 1/2"	5 lbs.

Ⓓ LUBRICATING OIL. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Cat. No.	Viscosity	Quantity	Ship. Wt.
General Lubricating Oil (See Oil Chart for Individual Machines)			
CE1802	240-300	1 quart	3 lbs.
CE1804	240-300	12 quarts	37 lbs.
CE2019	240-300	Gal. can	57 lbs.
Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines)			
CE1800	100	1 quart	3 lbs.
CE1805	100	12 quarts	37 lbs.
CE2017	100	Gal. can	57 lbs.
Oil for Lathes and Shapers (See Oil Chart for Individual Machines)			
CE1802	100-240	1 quart	3 lbs.
CE1804	100-240	12 quarts	37 lbs.
CE2018	100-240	Gal. can	57 lbs.

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



Cat. No.	Size Lathe	Drive	Ship. Wt.
CE3411	9"	U&D	1 lb.
CE3412	10-K	U&D	1 lb.
CE3413	9"	R&D	1 lb.
CE3414	10-K	R&D	1 lb.



NOT PERMISSIBLE TO SHIP BY
ACT OF THE AIR SERVICES

Rubber V-Belts

Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



Catalog Number	Outside Length	Catalog Number	Outside Length
V-Belts with 1/2" Top Width			
CE3420	24"	CE3426	24"
CE3421	25"	CE3427	26"
CE3422	25"	CE3428	27"
V-Belts with 3/4" Top Width			
CE3429	28"	CE3435	40"
CE3430	29"	CE3436	40"
CE3431	30"	CE3437	42"
CE3432	31"	CE3438	44"
CE3433	32"	CE3439	46"
CE3434	34"	CE3440	48"
CE3435	36"	CE3441	50"
CE3436	38"	CE3442	52"
CE3437	40"	CE3443	54"
CE3438	42"	CE3444	56"
CE3439	44"	CE3445	58"
CE3440	46"	CE3446	60"
CE3441	48"	CE3447	62"
CE3442	50"	CE3448	64"
CE3443	52"	CE3449	66"
CE3444	54"	CE3450	68"
CE3445	56"	CE3451	70"
CE3446	58"	CE3452	72"
CE3447	60"	CE3453	74"
CE3448	62"	CE3454	76"
CE3449	64"	CE3455	78"
CE3450	66"	CE3456	80"
CE3451	68"	CE3457	82"
CE3452	70"	CE3458	84"
CE3453	72"	CE3459	86"
CE3454	74"	CE3460	88"
CE3455	76"	CE3461	90"
CE3456	78"	CE3462	92"
CE3457	80"	CE3463	94"
CE3458	82"	CE3464	96"
CE3459	84"	CE3465	98"
CE3460	86"	CE3466	100"
CE3461	88"	CE3467	102"
CE3462	90"	CE3468	104"
CE3463	92"	CE3469	106"
CE3464	94"	CE3470	108"
CE3465	96"	CE3471	110"
CE3466	98"	CE3472	112"
CE3467	100"	CE3473	114"
CE3468	102"	CE3474	116"
CE3469	104"	CE3475	118"
CE3470	106"	CE3476	120"
CE3471	108"	CE3477	122"
CE3472	110"	CE3478	124"
CE3473	112"	CE3479	126"
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CE3475	116"	CE3481	130"
CE3476	118"	CE3482	132"
CE3477	120"	CE3483	134"
CE3478	122"	CE3484	136"
CE3479	124"	CE3485	138"
CE3480	126"	CE3486	140"
CE3481	128"	CE3487	142"
CE3482	130"	CE3488	144"
CE3483	132"	CE3489	146"
CE3484	134"	CE3490	148"
CE3485	136"	CE3491	150"
CE3486	138"	CE3492	152"
CE3487	140"	CE3493	154"
CE3488	142"	CE3494	156"
CE3489	144"	CE3495	158"
CE3490	146"	CE3496	160"
CE3491	148"	CE3497	162"
CE3492	150"	CE3498	164"
CE3493	152"	CE3499	166"
CE3494	154"	CE3500	168"
CE3495	156"	CE3501	170"
CE3496	158"	CE3502	172"
CE3497	160"	CE3503	174"
CE3498	162"	CE3504	176"
CE3499	164"	CE3505	178"
CE3500	166"	CE3506	180"
CE3501	168"	CE3507	182"
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Southbend 14 32 Owners Manual

Thomas Griffiths



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