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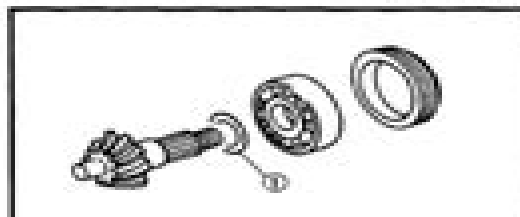
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## DIFFERENTIAL GEAR AND CONSTANT VELOCITY JOINTS

**DRIV**


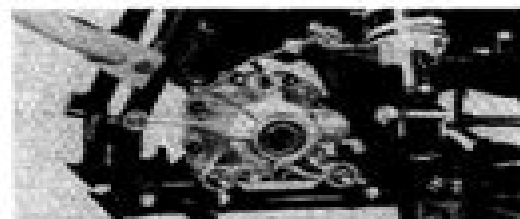
- If you cannot adjust the gear lash properly using the ring gear shim, use a drive pinion gear shim.
- Remove the drive pinion gear. Refer to the "DISASSEMBLY" section.
- Select the suitable shim(s) ①.

Too-little gear lash →  
Reduce shim thickness.  
Too-large gear lash →  
Increase shim thickness.



### Drive pinion gear shim

| Thickness (mm) | 1.82 | 2.00 | 2.18 |
|----------------|------|------|------|
|                | 1.88 | 2.06 |      |
|                | 1.94 | 2.06 |      |



### INSTALLATION

Reverse the "REMOVAL" procedure. Note the following points.

#### 1. Install:

- Differential gear assembly ①
- Breather hose ②



Nut (differential gear):  
64 Nm (5.4 m · kg, 46 ft · lb)

#### 2. Lubricate:

- Constant velocity joints
- Oil seals



Lithium soap base grease



#### 3. Install:

- Circlip ①
- Constant velocity joints

### ⚠ WARNING

Always use a new circlip.

# Yamaha Yfm4kodiak Service Manual

**Yamaha Motor Corporation, U.S.A.**



## **Yamaha Yfm4kodiak Service Manual:**

**Yamaha YFM350 and YFM400 ATV Owners Workshop Manual** Alan Harold Ahlstrand, John Harold Haynes, 2004-11 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Yamaha Service Manual R5-B.** Yamaha Motor Co. Service Department, 1971 Yamaha Combined Service Manual , 1972 **Yamaha 50 Service Manual** Yamaha Motor Co, 1960 **Yamaha Service Manual** Yamaha Motor Co, 19?? **Yamaha Service Manual CS2E.** Yamaha Motor Co. Service Division, 197? Yamaha Motorcycles Service Manual Covering TD1A & TD1B. Yamaha International Corporation, 1965 Yamaha YFM400FWAM(C) Service Manual Yamaha Motor Corporation, U.S.A., 1999 Yamaha Service Manual R3/R3C. Yamaha Motor Co, 1968 Yamaha Service Manual Yamaha Motor Corp, 1998 **Yamaha FZ6 Service and Repair Manual** Phil Mather, 2008-01-01 FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 S2 600cc 07 08 Yamaha YFM600 Grizzly Service Manual Yamaha Motor Corporation, U.S.A., 199? **Yamaha YFZ450/450R ATV, 2004-2017 Haynes Repair Manual** Haynes Publishing, 2020-02-25 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your Yamaha YFZ450 450R ATV built between 2004 and 2017 covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems and Wiring diagrams **Yamaha Service Manual** Yamaha Motor Co, 1969 *Yamaha XV V-Twins '81 to 96'* Alan Ahlstrand, John Harold Haynes, 2000 **Yamaha 50 Service Manual** Yamaha International Corporation, 196? **Yamaha YFM805** , 1985 Yamaha Service Manual G1A/E/1/2 Yamaha Motor Corporation, U.S.A., 2001\* Yamaha 250 DT-1C Service Manuall. Yamaha Motor Co, 19?? Yamaha Service Manual , 1967

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