

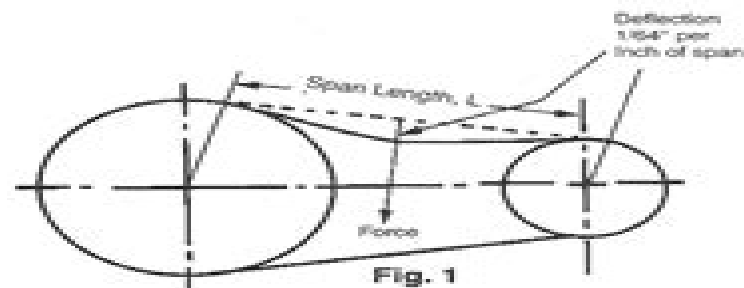
The key to long, efficient trouble-free belt operation is proper tension. If belts are too loose, the result is slippage, rapid belt and sheave wear and excessive "down time."

Conversely, too much tension imposes excessive strain on belts, bearing and adjacent drive components, resulting in premature wear of one or all of the drive parts.

The proper tension is the lowest tension at which the belt(s) won't slip or "squeal" under peak load.

## Tensioning Procedures

1. Measure the span length (L) in Fig. 1.
2. At the centre of the span (L) apply a force perpendicular to the belt measuring the need to deflect the belt 1/64" per inch of span length (L).
3. Compare the force required in step 2 to the recommended range(s) in the appropriate table(s). Tighten or loosen the belt tension to bring the tension into the recommended range.
4. For V-belts, run the drive for five (5) or ten (10) minutes to seat the belt and then recheck the tension.
5. For timing belts, the belt should fit snugly - neither too tight nor too loose. The "tooth grip" eliminates the need for high initial tension.



## V-BELT DRIVES

| V Belt Cross Section | Small Sheave Diameter Range (Inches) | Recommended Deflection Force (Lbs.)* |              |         |
|----------------------|--------------------------------------|--------------------------------------|--------------|---------|
|                      |                                      | Initial Installation                 | Retensioning |         |
|                      |                                      |                                      | Maximum      | Minimum |
| <b>A</b>             | -3.0                                 | 3.6                                  | 3.1          | 2.4     |
|                      | 3.1-4.0                              | 4.2                                  | 3.6          | 2.8     |
|                      | 4.1-5.0                              | 5.2                                  | 4.6          | 3.5     |
|                      | 5.1-                                 | 6.1                                  | 5.3          | 4.1     |
| <b>B</b>             | -4.6                                 | 7.3                                  | 6.4          | 4.9     |
|                      | 4.7-5.6                              | 8.7                                  | 7.5          | 5.8     |
|                      | 5.7-7.0                              | 9.3                                  | 8.1          | 6.2     |
|                      | 7.1-                                 | 10.0                                 | 8.8          | 6.8     |
| <b>C</b>             | -7.0                                 | 12.5                                 | 10.7         | 8.2     |
|                      | 7.1-9.0                              | 15.0                                 | 13.0         | 10.0    |
|                      | 9.1-12.0                             | 18.0                                 | 16.3         | 12.5    |
|                      | 12.1                                 | 19.5                                 | 16.9         | 13.0    |
| <b>D</b>             | 12.0-13.0                            | 25.5*                                | 22.1         | 17.0    |
|                      | 13.1-15.5                            | 30.0*                                | 26.0*        | 20.0    |
|                      | 15.6-22.0                            | 32.0*                                | 28.0*        | 21.5    |
| <b>E</b>             | 18.0-22.0                            | 45.0*                                | 39.0*        | 30.0*   |
|                      | 22.1                                 | 52.5*                                | 45.5*        | 35.0*   |
| <b>3L</b>            | 1.5-2.0                              | 1.4                                  | 1.1          | 0.8     |
|                      | 2.1-2.7                              | 1.9                                  | 1.4          | 1.1     |
|                      | 2.8-4.0                              | 2.5                                  | 2.0          | 1.5     |
| <b>4L</b>            | 2.0-2.5                              | 2.1                                  | 1.6          | 1.2     |
|                      | 2.6-3.5                              | 2.4                                  | 1.8          | 1.4     |
|                      | 3.6-5.0                              | 3.1                                  | 2.3          | 1.8     |
| <b>5L</b>            | 3.0-3.5                              | 3.2                                  | 2.5          | 1.9     |
|                      | 3.6-4.5                              | 4.1                                  | 3.2          | 2.4     |
|                      | 4.6-6.0                              | 5.1                                  | 3.9          | 3.0     |

| V Belt Cross Section | Small Sheave Diameter Range (Inches) | Recommended Deflection Force (Lbs.)* |              |         |
|----------------------|--------------------------------------|--------------------------------------|--------------|---------|
|                      |                                      | Initial Installation                 | Retensioning |         |
|                      |                                      |                                      | Maximum      | Minimum |
| <b>3V</b>            | 2.65-3.35                            | 4.6                                  | 4.0          | 3.1     |
|                      | 3.65-4.50                            | 5.5                                  | 4.8          | 3.7     |
|                      | 4.75-6.0                             | 6.4                                  | 5.6          | 4.3     |
|                      | 6.5-10.6                             | 7.3                                  | 6.4          | 4.9     |
| <b>5V</b>            | 7.1-10.3                             | 16.5                                 | 14.3         | 11.0    |
|                      | 10.9-11.8                            | 19.5                                 | 16.9         | 13.0    |
|                      | 12.5-16.0                            | 21.0                                 | 18.2         | 14.0    |
| <b>8V</b>            | 12.5-16.0                            | 39.0*                                | 33.8*        | 26.0*   |
|                      | 17.0-20.0                            | 45.0*                                | 39.0*        | 30.0*   |
|                      | 21.2-24.4                            | 51.0*                                | 44.2*        | 34.0*   |
| <b>3VX</b>           | 2.2-2.5                              | 4.8                                  | 4.2          | 3.2     |
|                      | 2.65-4.75                            | 5.7                                  | 4.9          | 3.8     |
|                      | 5.0-6.5                              | 7.2                                  | 6.2          | 4.8     |
|                      | 6.9-                                 | 8.7                                  | 7.5          | 5.8     |
| <b>5VX</b>           | -5.5                                 | 15.0                                 | 13.0         | 10.0    |
|                      | 5.9-8.0                              | 19.0                                 | 16.9         | 13.0    |
|                      | 8.5-10.9                             | 21.0                                 | 18.2         | 14.0    |
|                      | 11.8-                                | 22.0                                 | 19.5         | 15.0    |
| <b>AX</b>            | -3.0                                 | 5.1                                  | 4.4          | 3.4     |
|                      | 3.1-4.0                              | 5.5                                  | 4.8          | 3.7     |
|                      | 4.1-5.0                              | 6.0                                  | 5.2          | 4.0     |
|                      | 5.1-                                 | 6.7                                  | 5.9          | 4.5     |
| <b>BX</b>            | -4.6                                 | 10.0                                 | 8.7          | 6.7     |
|                      | 4.7-5.6                              | 11.0                                 | 9.5          | 7.3     |
|                      | 5.7-7.0                              | 11.5                                 | 9.9          | 7.6     |
|                      | 7.1-                                 | 12.0                                 | 10.1         | 7.8     |
| <b>CX</b>            | -7.0                                 | 18.0                                 | 15.6         | 12.0    |
|                      | 7.1-9.0                              | 19.5                                 | 16.9         | 13.0    |
|                      | 9.1-12.0                             | 20.0                                 | 17.6         | 13.5    |
|                      | 12.1                                 | 21.0                                 | 18.2         | 14.0    |

# V Belt Tension Guide

**Judd E. Hollander**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **V Belt Tension Guide:**

The Top Books of the Year V Belt Tension Guide The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous compelling novels enthralling the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the captivating narratives that have charmed audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This heartfelt tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. V Belt Tension Guide : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and thrilling novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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