

## FOR WELDING STELLITE

type alloy. Its hardness is lower  
the deposit is therefore more

chance to corrosion and heat is

es, hot shear knives, bushings,

on request.

|                    |  |
|--------------------|--|
| AWIS/SFA 5.13      |  |
| E CoCr-A           |  |
| R CoCr-A           |  |
| Norm designation:  |  |
| DIN 8555           |  |
| E 20-40 pct coated |  |

Tip color: red

|      |      |
|------|------|
| 3/32 | inch |
| 4.8  | mm   |
| 6    | swg  |

110-140

arc and electrode vertical

, oil and oxides. Hardened  
(900 °C).

## UTP 712 (electrode) FOR WELD UTP 712A (torch rod) STELLITE

The properties of this UTP Cobalt  
UTP 701 and 706; its hardness is

Abrasion resistance

Resistance to heat and corrosion

Resistance to impact

Applications

UTP A 712 TIG wire available on

AF 712 flux-cored welding wire avail

### Technical data :

|                  |               |
|------------------|---------------|
| Tensile strength | : 120.000 psi |
| Hardness         | : up to 53 RC |
| Melting point    | : 2336 ° F —  |
| Analysis         | : (1280 ° — t |
|                  | : Cr 30 — W   |
|                  | balance C     |

a. c. or d. c., electrode positive

Sizes:

Amperage:

# Utp Welding Guide

**David Baud**



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,1989     **Foundry Management & Technology** ,1978     **UTP. Welding Guide** R.C. Hamann,1990     **Welding Journal**  
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