

- Apply 5 – 7 oz (149ml) Grease Maximum grease (54/55) to the propeller shaft splines and final drive lower gear housing.

- Install the spring (15) and propeller shaft (16).

**Note** Apply grease 55000-07140 (Suzuki) 550,7 55070 or equivalent.



55000-07140

- Install the spring ring (17).
- After installing the propeller shaft with a new spring ring, make sure that the propeller shaft turns smoothly without any noise or binding noise.

#### Special tool

55000-07140 (Spring ring pliers)



55000-07140

- Apply grease to the tip of the final seal.

#### Caution

Use a new final seal to prevent oil leakage.

**Note** Grease 55000-07010 (Suzuki) SUPER GREASE 2 or equivalent.



55000-07010

- Install the final seal with the special tool.

#### Special tool

55000-07410 (Sealing installer)

55000-07011 (Sealing bearing installer)



55000-07410

#### Final Gear Parts Inspection

55000-07011

#### Drive / Driven Bevel Gear

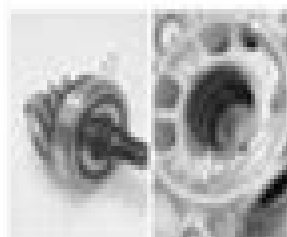
Inspect the drive and/or driven bevel gear wear or damage. If any defects are found, replace the drive and/or driven bevel gear with a new one.

#### Bearing

Inspect bearings, left and right for abnormal noise and smooth rotation. Replace the bearing if there is anything unusual. Refer to Final Gear (Disassembly and Assembly) (Page 34/34).



55000-07011



55000-07011

#### Spring

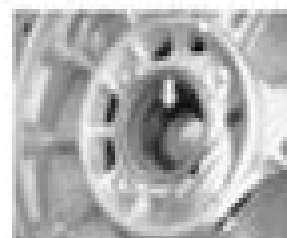
Inspect the spring damage or fatigue. If any defects are found, replace the spring with a new one.



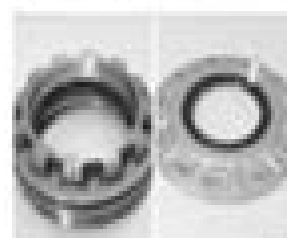
55000-07011

#### Oil Seal

Inspect the oil seal for wear and damage. If any defects are found, replace the oil seal with a new one.



55000-07011



55000-07011

#### Universal Joint Removal and Installation

55000-07011

#### Removal

- 1) Remove the swanpin. Refer to "Swanpin / Custom Lever Removal and Installation in Section 3C (Page 32/32)".
- 2) Remove the universal joint (1) and bolt (2).



55000-07011

#### Installation

Install the universal joint in the reverse order of removal. Pay attention to the following point.

- Before installing the swanpin, install the bolt and the universal joint.

#### NOTE

Make sure that the "UP" mark "A" on the bolt faces to up.



55000-07011

# Suzuki Intruder C1800r Service Manual

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