

# SUZUKI DT50, DT60 AND DT65

## (Prior to 1985)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

#### TUNE-UP

|            |              |
|------------|--------------|
| Hp/rpm:    |              |
| DT50 ..... | 50/4800-5500 |
| DT60 ..... | 60/4800-5500 |
| DT65 ..... | 65/4800-5500 |

#### Bore:

|                                |                      |
|--------------------------------|----------------------|
| DT50 (Prior to 1984) .....     | .80 mm<br>(.315 in.) |
| DT50 (1984), DT60 & DT65 ..... | .84 mm<br>(.331 in.) |

|              |                      |
|--------------|----------------------|
| Stroke ..... | .72 mm<br>(.283 in.) |
|--------------|----------------------|

|                           |   |
|---------------------------|---|
| Number of Cylinders ..... | 2 |
|---------------------------|---|

#### Displacement:

|                                |                            |
|--------------------------------|----------------------------|
| DT50 (Prior to 1984) .....     | .723 cc<br>(44.12 cu. in.) |
| DT50 (1984), DT60 & DT65 ..... | .798 cc<br>(48.89 cu. in.) |

#### Spark Plug:

|                     |                                 |
|---------------------|---------------------------------|
| NGK .....           | BSHS*                           |
| Electrode Gap ..... | 0.8-0.9 mm<br>(0.031-0.035 in.) |

#### Ignition Type

#### Carburetor:

|             |        |
|-------------|--------|
| Make .....  | Mikuni |
| Model ..... | B40-32 |

|                      |       |
|----------------------|-------|
| Fuel:Oil Ratio ..... | 50:1† |
|----------------------|-------|

\*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

#### SIZES - CLEARANCES

|                           |                                 |
|---------------------------|---------------------------------|
| Piston Ring End Gap ..... | 0.2-0.4 mm<br>(0.008-0.016 in.) |
|---------------------------|---------------------------------|

|                           |                                         |
|---------------------------|-----------------------------------------|
| Piston Pin Diameter ..... | 19.995-20.000 mm<br>(0.7872-0.7874 in.) |
|---------------------------|-----------------------------------------|

#### Piston to Cylinder Wall Clearance:

|                                |                                       |
|--------------------------------|---------------------------------------|
| DT50 (Prior to 1984) .....     | 0.097-0.112 mm<br>(0.0038-0.0044 in.) |
| DT50 (1984), DT60 & DT65 ..... | 0.112-0.127 mm<br>(0.0044-0.0050 in.) |

#### Max. Crankshaft Runout at Main

|                       |                        |
|-----------------------|------------------------|
| Bearing Journal ..... | 0.05 mm<br>(0.002 in.) |
|-----------------------|------------------------|

#### Max. Connecting Rod Small End

|                  |                      |
|------------------|----------------------|
| Side Shake ..... | 5.0 mm<br>(0.20 in.) |
|------------------|----------------------|

#### TIGHTENING TORQUES

##### Cylinder Head:

|             |                                |
|-------------|--------------------------------|
| 6 mm .....  | 8-12 N·m<br>(6-9 ft.-lbs.)     |
| 10 mm ..... | 40-60 N·m†<br>(29-44 ft.-lbs.) |

|                 |                                |
|-----------------|--------------------------------|
| Crankcase ..... | 40-60 N·m†<br>(29-44 ft.-lbs.) |
|-----------------|--------------------------------|

|                     |                            |
|---------------------|----------------------------|
| Exhaust Cover ..... | 8-12 N·m<br>(6-9 ft.-lbs.) |
|---------------------|----------------------------|

|                    |                                   |
|--------------------|-----------------------------------|
| Flywheel Nut ..... | 200-210 N·m<br>(145-152 ft.-lbs.) |
|--------------------|-----------------------------------|

|                           |                               |
|---------------------------|-------------------------------|
| Gearcase Pinion Nut ..... | 30-40 N·m<br>(22-29 ft.-lbs.) |
|---------------------------|-------------------------------|

|                           |                               |
|---------------------------|-------------------------------|
| Propeller Shaft Nut ..... | 50-60 N·m<br>(36-44 ft.-lbs.) |
|---------------------------|-------------------------------|

##### Standard Screws:

###### Unmarked or Marked "4"

|             |                               |
|-------------|-------------------------------|
| 5 mm .....  | 2-4 N·m<br>(2-3 ft.-lbs.)     |
| 6 mm .....  | 4-7 N·m<br>(3-5 ft.-lbs.)     |
| 8 mm .....  | 10-16 N·m<br>(7-12 ft.-lbs.)  |
| 10 mm ..... | 22-35 N·m<br>(16-26 ft.-lbs.) |

##### Stainless Steel

|             |                               |
|-------------|-------------------------------|
| 5 mm .....  | 2-4 N·m<br>(2-3 ft.-lbs.)     |
| 6 mm .....  | 6-10 N·m<br>(5-7 ft.-lbs.)    |
| 8 mm .....  | 15-20 N·m<br>(11-15 ft.-lbs.) |
| 10 mm ..... | 34-41 N·m<br>(25-30 ft.-lbs.) |

##### Marked "7" or SAE Grade 5

|             |                               |
|-------------|-------------------------------|
| 5 mm .....  | 3-6 N·m<br>(2-5 ft.-lbs.)     |
| 6 mm .....  | 8-12 N·m<br>(6-9 ft.-lbs.)    |
| 8 mm .....  | 18-28 N·m<br>(13-20 ft.-lbs.) |
| 10 mm ..... | 40-60 N·m<br>(29-44 ft.-lbs.) |

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

# Suzuki Gsx11katana Service Manual

**David Baud**



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