

Assemble the clutch, in the reverse order of disassembly. Pay attention to the following points.

- When inserting spacer on countershaft, apply a small quantity of engine oil to both inside and outside of the spacer.
- Tighten clutch sleeve hub nut using the special tool to the specified torque.

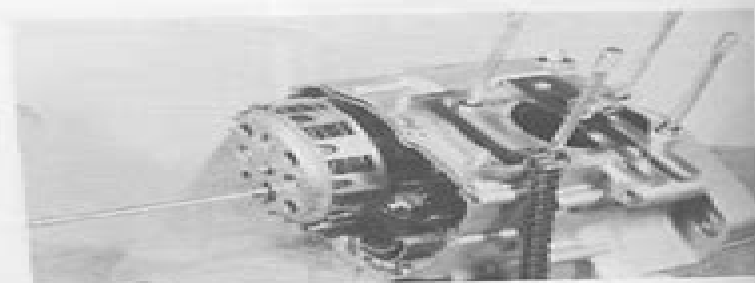
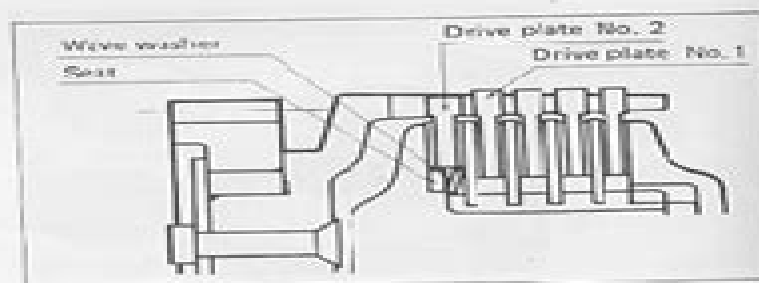
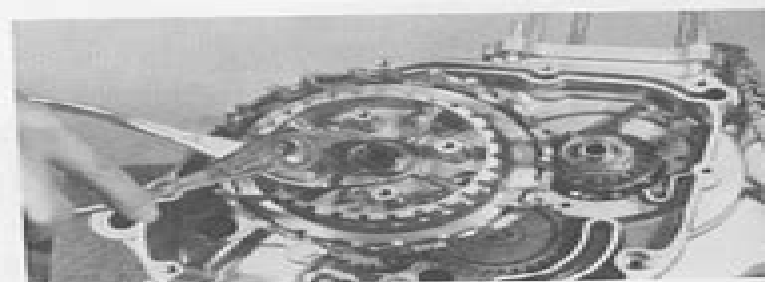
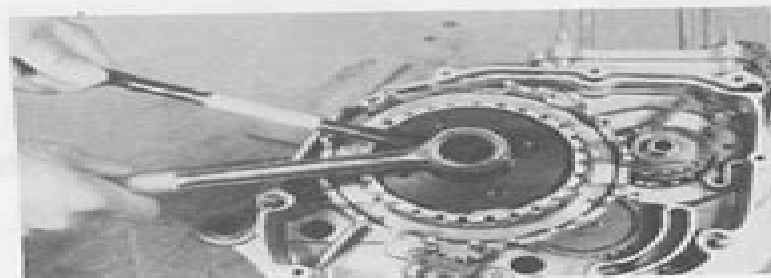
Clutch sleeve hub holder	09920-53721
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Tightening torque	40 – 60 N·m (4.0 – 6.0 kg·m)
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- Be sure to lock the nut by firmly bending the tongue of the washer.

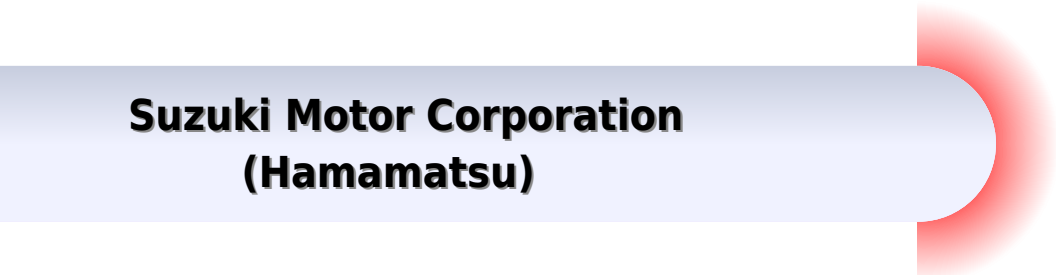
- Install wave washer seat, wave washer, drive plates and driven plates to the sleeve hub.
- Insert push rod in the countershaft.

- Tighten clutch spring bolts diagonally.



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**Suzuki Motor Corporation
(Hamamatsu)**



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