

Overflow to be piped away from base to prevent undermining

Back fill around tank up to first rib

Firm level ground (ie. gravel)

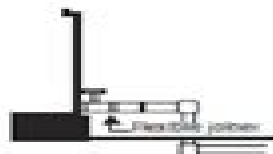
100mm box and compacted crusher dust or 100mm reinforced concrete

(Flexible rubber hose not supplied unless requested at extra cost).

Outlet
Ball valves
300mm flexible rubber hose
Poly pipe
Support
Retaining beams



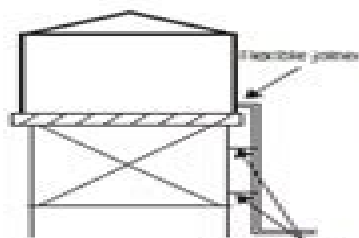
Tank placed on reinforced concrete slab. Important that slab is level and is 200mm greater than the diameter of tank (i.e. 100mm either sides).



Pipework not supported causes excess strain on fitting and tank wall.

Take pipe directly into ground to avoid running over pipe and breaking fitting.

When pipework is exposed and over a long distance, insert a length of flexible pipe, this absorbs any shocks and movements.



Placing tanks on stand. Use hardwood decking with gaps no greater than 10mm. Decking **MUST** be supported by bearers strong enough so as not to allow any deflection of decking when tank is full.

Pipe for tanks on stands must be supported by the tank stand **NOT** the tank. Flexible pipe is preferred as it will allow for any movement.

Nil Stand should be to engineers specification for appropriate load bearing of tank at full weight.



Rocky and uneven ground with little preparation causes undermining of base of tank and sharp objects can protrude through tank.



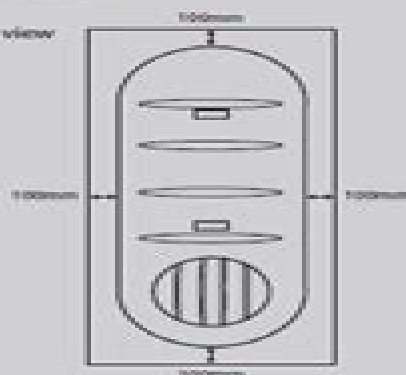
Inadequate overflow length may cause undermining of tank base.



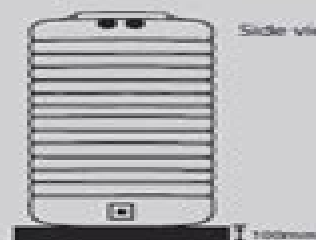
Corrugated iron decking, timber sleepers and bricks are **NOT ALLOWED**. This type of decking should not be used under any circumstances as it is unstable and may stress the tank and cause the tank to fail.

SLIMtech 5000*

Top view



Side view



Tank Installation Guide

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