

ST-031-08

DATE: July 9, 2008

TO: All York Branches and Distributors
 All York Service Managers
 All Field Service Supervisors

SUBJECT: Twinning and Staging Gas Furnaces

In applications where more heating or airflow capacity is needed than what one furnace can deliver furnaces can be twinned. Twinning is used to make two furnaces operate in tandem, using one duct system and one room thermostat causing both furnaces to turn on and off simultaneously. All of today's UPG Single Stage and Two Stage Furnaces with PSC motors have controls with the Single Wire Twinning Feature eliminating the need for the SI-2TC03700124 Twinning Kit Accessory, refer to their installation manuals. It is very important that the two furnace circulating air blowers operate in unison. If one blower starts before the second blower, the duct system will become pressurized and the blower on the second furnace will turn backwards causing the second furnace to overheat, resulting in damage to the furnace.

1. Only single and two stage furnaces with PSC motors may be twinned.
2. The two furnaces must be installed using the same duct system, Return and Supply, refer to Figures 1 and 2.

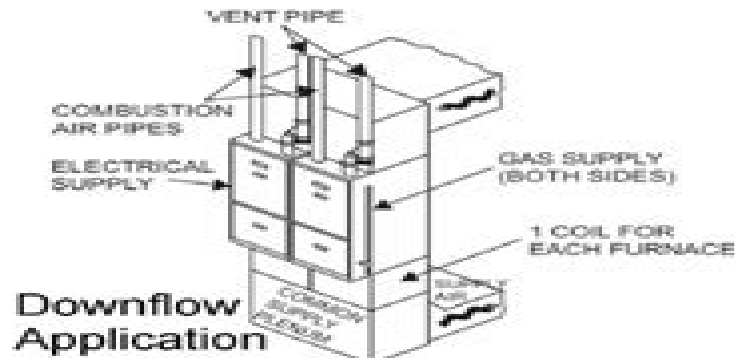
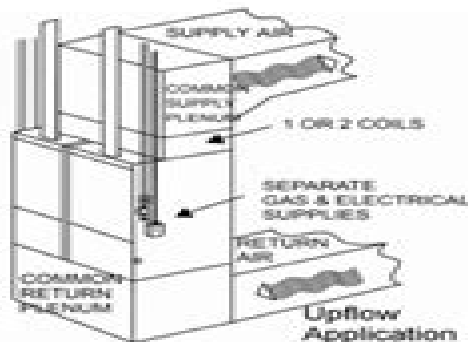


Fig 1: Up Flow Twinned Application Fig 2: Down Flow Twinned Application.

3. When two furnaces are twinned, typical system total airflow will be approximately 85% of the sum of the individual furnaces, i.e., two 2000 CFM units will not yield 4000 CFM but approximately 3400 CFM.
4. Twinned furnaces must be identical; same model, BTU and CFM capacity with all motor leads on same speed taps and other settings on the control boards.
5. Boards must be from same vendor, such as WR, TI and UT, or they will not communicate with each other.

York Tm9x Installation Manual

Xiaolong Qi



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