

Finish Part

Operator Notification

Info

Show This workflow will guide you through finishing a part

Load Part

Confirm Load the part into the cell

Part Type

Ask the operator to choose between 3 options

Type A

Consumable Type

Confirm The part requires a metal compatible consumable, is that on the shelf?

Type B

Consumable verification

Confirm Ensure the consumable has enough life left

Set Speed

Ask the operator to set FinishingSpeed

Validate

Ensure procedures are executable without errors

On Success

The procedures are valid and ready for execution

Upload Code

Upload robot code to C:\RobotCode\Parts

Start Procedure Execution

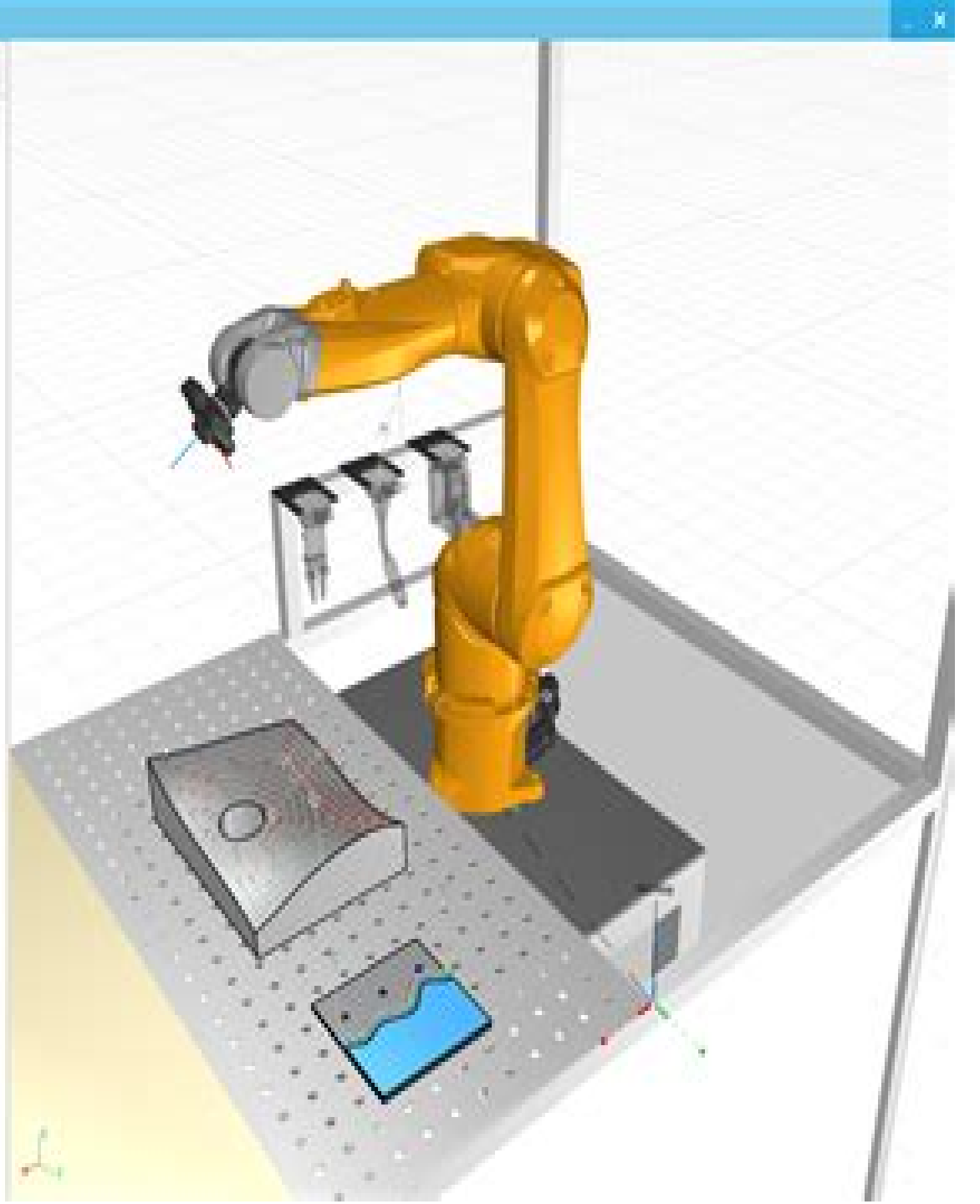
Start ABB RCL

On Failure

The procedures have errors and cannot be executed

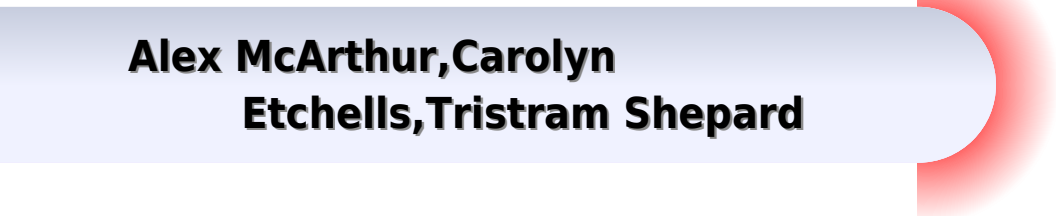
Go To Load Part

Go To Load Part



Staubli Jc4 Manual

**Alex McArthur, Carolyn
Etchells, Tristram Shepard**



Staubli Jc4 Manual:

Textiles Technology Alex McArthur, Carolyn Etchells, Tristram Shepard, 2001 This volume was written to support pupils as they work through their GCSE course in design and technology It contains a mixture of extended projects focused tasks and activities which together with the key points and sample examination questions support the AQA syllabus *The Indian Textile Journal* Sorabji M. Rutnagur, 2011

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