
Stationary Engineer Exam Study Guide

How much clearance from the top of the boiler is needed for a HP boiler that produces 70000 lbs of steam? - ✓✓7 feet

On a gas fired boiler what is the proper gas to air mixture - ✓✓30%-70% and in special arrangements it can be as high as 100% . ANSWER CHAPTER 11 remember%

What is the total hardness in a system that was found to have calcium hardness of 60ppm and magnesium hardness of 18ppm and carbon hardness of 12 ppm? - ✓✓ $TH = (Ca \times 2.5) + (Mg \times 4.1)$
 $TH = (60 \times 2.5) + (18 \times 4.1)$
 $TH = 150 + 73.8 = 223.8 \text{ PPM}$

How often should a complete external inspection of the boiler be done? - ✓✓Once a Shift

With 24 hr operation how often do you check the water level? - ✓✓Once per shift

How often do you check the LWCO? - ✓✓Once per shift

How often do you check the High Limit Switch? - ✓✓Annually

Stationary Engineer Study Guide

JL Elias



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