

6.01 BEARINGS, SHAFT AND MECHANICAL SEAL

An upper radial and lower thrust bearing shall be required. These shall be heavy duty single row ball bearings which are permanently and continuously lubricated and cooled by the dielectric oil which fills the motor housing. The motor shaft shall be nickel plated steel and sealed from the pumped liquid with a carbon ceramic mechanical seal.

7.01 IMPELLER

The Impeller shall be high capacity, two vane, non-clog design with pump out vanes on the back side. These vanes wash out grit and stringy material that will damage the shaft and mechanical seal.

8.01 AUTOMATIC CONTROL

All single phase pumps should be capable of automatic operation.

9.01 PRESSURE SWITCH

The Single Phase SP50 pump is furnished with a pressure diaphragm switch that features a piggy-back plug that allows the pump to be operated manually without removal from the sump.

10.01 PAINTING

All cast iron parts shall be painted before assembly with a water reducible alkyd air dried enamel. The paint shall be applied in one coat with a minimum thickness of 3 to 4 mils.

11.01 TESTING

All pumps shall be individually tested to include the following:

1. The pump and power cord shall be visually inspected for imperfections, cuts or nicks.
2. The pump shall have a ground continuity check and the motor chamber shall be Hi-potted to test for moisture content and/or insulation defects.
3. The motor and volute housing shall be pressurized and a 10 second air leak decay test run.
4. Oil is added, and the pump is run. Voltage and current are monitored visually, electronically, and the tester listens for any noise or malfunction.

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Table of Contents Sp50 User Guide

1. Understanding the eBook Sp50 User Guide
 - The Rise of Digital Reading Sp50 User Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Sp50 User Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sp50 User Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Sp50 User Guide
 - Personalized Recommendations
 - Sp50 User Guide User Reviews and Ratings
 - Sp50 User Guide and Bestseller Lists
5. Accessing Sp50 User Guide Free and Paid eBooks
 - Sp50 User Guide Public Domain eBooks
 - Sp50 User Guide eBook Subscription Services
 - Sp50 User Guide Budget-Friendly Options

6. Navigating Sp50 User Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Sp50 User Guide Compatibility with Devices
 - Sp50 User Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Sp50 User Guide
 - Highlighting and Note-Taking Sp50 User Guide
 - Interactive Elements Sp50 User Guide
8. Staying Engaged with Sp50 User Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sp50 User Guide
9. Balancing eBooks and Physical Books Sp50 User Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sp50 User Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Sp50 User Guide
 - Setting Reading Goals Sp50 User Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Sp50 User Guide
 - Fact-Checking eBook Content of Sp50 User Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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