

OPS SYSTEM

General

The OPS (Operator Presence Sensing) system is added as standard.

The switch mounted underneath the seat detects the operator on the seat. When there is no operator, the OPS system cuts off the driving power and restricts material handling operations. (Refer to page 0-6.)

The OPS system operates (to disable traveling and material handling) upon lapse of 2 seconds after the operator leaves the seat.

When the OPS controller detects the seat switch going off, it sounds the OPS buzzer* (sounding) for about one second and turns the OPS lamp on before OPS activation. Furthermore, the OPS lamp keeps lighting until the seat switch stays off.

* The buzzer sounds only export model.

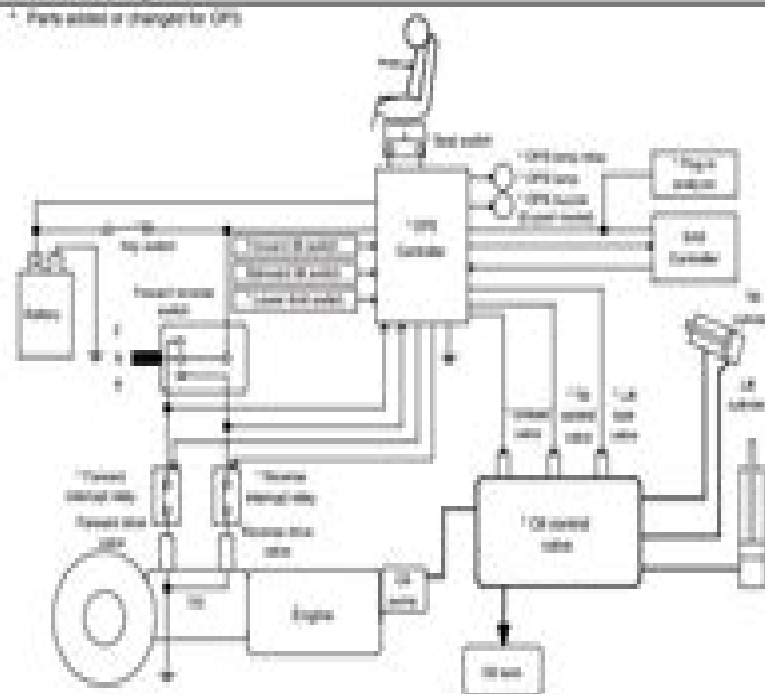
Only export model

If the seat switch is turned on without returning the forward/reverse lever to the neutral position after drive OPS activation, the newly added return to neutral warning function sounds the buzzer at short intervals (op-pet) to warn the operator of the unreleased state of the drive OPS.

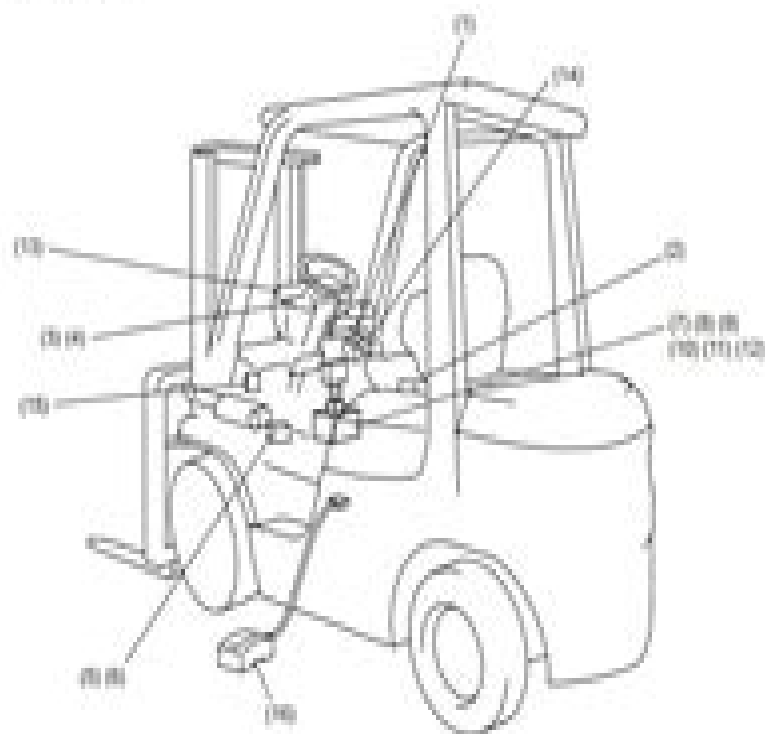
When the OPS controller detects any system malfunction, the OPS lamp blinks to warn the abnormality.

Control block diagram

* Parts added or changed for OPS



Name of each part



(1)	OPS controller	(9)	Backward tilt switch
(2)	Seat switch	(10)	Unload valve
(3)	Forward switch	(11)	Lift lock valve
(4)	Reverse switch	(12)	Tilt control valve
(5)	Forward interlock relay	(13)	OPS lamp
(6)	Reverse interlock relay	(14)	OPS lamp relay
(7)	Lower switch	(15)	OPS buzzer (Export model)
(8)	Forward tilt switch	(16)	Plug-in analyzer

Toyota 7fgu32 Forklift Service Manual

KJ Lindholm-Leary

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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Table of Contents **Toyota 7fgu32 Forklift Service Manual**

1. Understanding the eBook **Toyota 7fgu32 Forklift Service Manual**
 - The Rise of Digital Reading **Toyota 7fgu32 Forklift Service Manual**
 - Advantages of eBooks Over Traditional Books
2. Identifying **Toyota 7fgu32 Forklift Service Manual**
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an **Toyota 7fgu32 Forklift Service Manual**
 - User-Friendly Interface
4. Exploring eBook Recommendations from **Toyota 7fgu32 Forklift Service Manual**
 - Personalized Recommendations
 - **Toyota 7fgu32 Forklift Service Manual** User Reviews and Ratings
 - **Toyota 7fgu32 Forklift Service Manual** and Bestseller Lists

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 - ePub, PDF, MOBI, and More
 - Toyota 7fgu32 Forklift Service Manual Compatibility with Devices
 - Toyota 7fgu32 Forklift Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 7fgu32 Forklift Service Manual
 - Highlighting and Note-Taking Toyota 7fgu32 Forklift Service Manual
 - Interactive Elements Toyota 7fgu32 Forklift Service Manual
8. Staying Engaged with Toyota 7fgu32 Forklift Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 7fgu32 Forklift Service Manual
9. Balancing eBooks and Physical Books Toyota 7fgu32 Forklift Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 7fgu32 Forklift Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Toyota 7fgu32 Forklift Service Manual
 - Setting Reading Goals Toyota 7fgu32 Forklift Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Toyota 7fgu32 Forklift Service Manual
 - Fact-Checking eBook Content of Toyota 7fgu32 Forklift Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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