

White Paper: Hydraulic Press Calculations

Calculating pressure on a hydraulic press used for laminating panels (hot or cold) can be very tedious and confusing when multiple units are being used.

There are two major systems of measurement (English and Metric), both of which have numerous units to express length, area, force and pressure. In order to simplify these calculations all measurements should be converted into either all metric or English units shown below:

	<u>Metric (SI)</u>	<u>English</u>
Length	cm	inch
Area	cm ²	in ²
Force	kg	lb
Pressure	kg/cm ²	psi (lb/in ²)

Trying to use two different measurement systems and alternate units for length, area, pressure not only causes confusion but greatly increases the chance for calculation errors.

A hydraulic press is designed so that a very large force is applied to a panel. This force is then applied evenly to the panels in the press. It is important to know three of the four values in the following equation.

$$\text{Hydraulic Line Pressure} \times \text{Total Cylinder Area} = \text{Glue Line Pressure} \times \text{Total Panel Area}$$

Hydraulic Gauge (Line) Pressure: This is the value seen on the machine's pressure gauge. The pressure unit is typically measured in bars (metric) or psi (English). On most presses, the maximum pressure will be no more than 200 bar or 3,000 psi.

<u>To Convert from</u>	<u>Conversion Factors</u> <u>To</u>	<u>Multiply by</u>
bar	kg/cm ²	1.02
kg/cm ²	bar	0.98
bar	psi	14.5
kg/cm ²	psi	14.22
psi	kg/cm ²	0.0703

White Paper Hydraulic Press Calculation Adhesive

Engineering Institute of Canada



White Paper Hydraulic Press Calculation Adhesive:

I. C. S. Vocational Guidance Manual ,1963 *Report* ,1962 The Practical Mechanic's Journal ,1852 Practical Channel Hydraulics, 2nd edition Donald W. Knight,Caroline Hazlewood,Rob Lamb,Paul G. Samuels,Koji Shiono,2018-03-05

Practical Channel Hydraulics is a technical guide for estimating flood water levels in rivers using the innovative software known as the Conveyance and Afflux Estimation System CES AES The stand alone software is freely available at HR Wallingford s website www.riverconveyance.net The conveyance engine has also been embedded within industry standard river modelling software such as InfoWorks RS and Flood Modeller Pro This 2nd Edition has been greatly expanded through the addition of Chapters 6 8 which now supply the background to the Shiono and Knight Method SKM upon which the CES AES is largely based With the need to estimate river levels more accurately computational methods are now frequently embedded in flood risk management procedures as for example in ISO 18320 Determination of the stage discharge relationship in which both the SKM and CES feature The CES AES incorporates five main components A Roughness Adviser A Conveyance Generator an Uncertainty Estimator a Backwater Module and an Afflux Estimator The SKM provides an alternative approach solving the governing equation analytically or numerically using Excel or with the short FORTRAN program provided Special attention is paid to calculating the distributions of boundary shear stress distributions in channels of different shape and to appropriate formulations for resistance and drag forces including those on trees in floodplains Worked examples are given for flows in a wide range of channel types size shape cover sinuosity ranging from small scale laboratory flumes $Q \ 2 \ 0 \ 1 \ s \ 1$ to European rivers $2 \ 000 \ m^3 \ s \ 1$ and large scale world rivers $23 \ 000 \ m^3 \ s \ 1$ a 10^7 range in discharge Sites from rivers in the UK France China New Zealand and Ecuador are considered Topics are introduced initially at a simplified level and get progressively more complex in later chapters This book is intended for post graduate level students and practising engineers or hydrologists engaged in flood risk management as well as those who may simply just wish to learn more about modelling flows in rivers

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