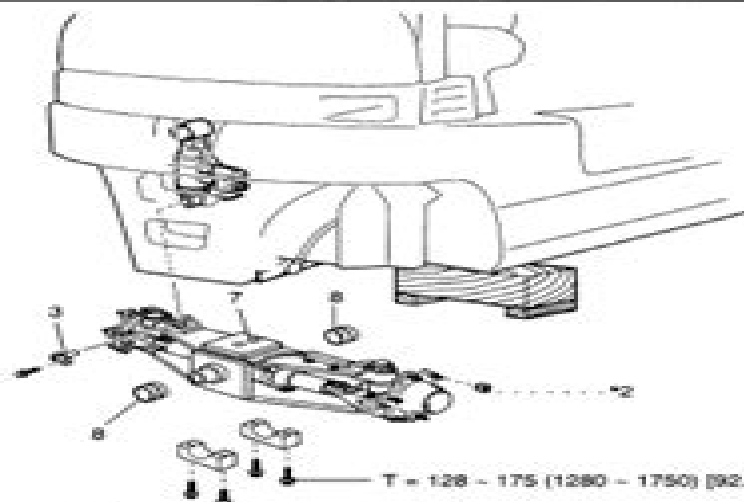


REAR AXLE ASSY REMOVAL-INSTALLATION

T = N·m (kgf·cm) [ft·lbf]



*2 Hub nut

Vehicle model	1 ton series excluding 40-7FB15	40-7FB15 and 2 ton series (excluding 40-7FB20-25)	40-7FB20-25	3-J3.5 ton
Rim type				
Divided rim	88.3 - 157.0 (900 - 1600) [65.12 - 115.8]	117.6 - 196.0 (1200 - 2000) [86.82 - 144.7]	←	
Side ring rim	88.3 - 157.0 (900 - 1600) [65.12 - 115.8]	↑	176.4 - 392.0 (1800 - 4000) [130.2 - 289.4]	117.6 - 196.0 (1200 - 2000) [86.82 - 144.7]

Removal Procedure

- 1 Disconnect the battery plug.
- 2 Jack up the vehicle and remove rear wheels. [Point 1]
- 3 Remove the swing lock cylinder lower pin. (Vehicle W/SAS) (See section 18.)
- 4 Disconnect the rear axle cylinder hose.
- 5 Disconnect the tire angle sensor connector. (Vehicle W/SAS)
- 6 Support the rear axle ASSY with a garage jack.
- 7 Remove the rear axle ASSY. [Point 2]
- 8 Remove the center pin bushing. [Point 3]

Installation Procedure

The installation procedure is the reverse of the removal procedure.

Note:

After installation, add grease through each grease fitting. Add genuine molybdenum disulfide grease at the rear axle beam center pins (two places) and swing lock cylinder lower pin. Use MP grease to other grease fittings.

Toyota 7fbh20 Manual

**Toyota Jidōsha Hanbai Kabushiki
Kaisha. Export-Technical Department**

A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located on the right side of the light blue bar.

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