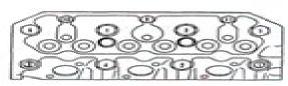
5. Tightening torque

BOLT/NUT TIGHTENING TORQUE

	(Tibst-Itt)

Cylinder head clamping bolt	Main bolt and nut	M12	13-14 (94.0 101.3)
	Sub. bolt	MB	2.5-3.0 (18.1-21.7)
	Stud bolt	M12	5-5.5 (36.2-40.0)
Connecting rod clamping bolt		MO	4.5-5.0 (32.5-36.2)
Flywheel clamping bolt		M 10	8.5-9.0 (61.5-65.1)
Intermediate main bearing housing bolt		M10	4.5-5.0 (32.5-36.2)
Intermediate main bearing housing set bolt		M12	7.0-7.5 (50.6-54.2)
Flywheel side main bearing housing bolt		M8	2.5-2.7 (18.1-19.5)
Valve rocker arm shaft support clamping nut		M10	4.5-5.0 (32.6-36.2)
Crankshalt V-pulley clamping nut		M18	6.0-7.0 (43.4-50.6)
Fuel inj. pump driving gear nut		M18	6.0-7.0 (43.4-50.6)
Crankshaft gear clamping nut		M28	11.0-11.5 (79.6-83.2)
Camshaft bearing clamping screw		MB	1.5-1.7 (10.9-12.3)
Mounting flange			5.5-6.0 (39.8-43.4)
Standard bolt		M4	0.2-0.35 (1.4-2.5)
		M6	0.8-1.0 (5.8-7.2)
		MB	2.5-2.7 (18.1-19.5)
		M10	4.5-5.0 (32.5-36.2)
		M12	7.0-7.5 (50.6-54.2)
Ball joint bolt		M8	1.2-1.7 (8.7-12.3)
		M10	2.0-3.0 (14.5-21.7)
		M12	2.5-3.5 (18.1-25.3)



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