

## GENERAL

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## PERIODIC MAINTENANCE

Comparison with Former Edition: Repair Manual, Pub. No. CU036, Page 0-22

Change

### INSPECTION METHOD

I : Inspection    Repair or Replacement if required  
M : Measurement    Repair or Adjustment if required  
T : Regrinding    C : Cleaning    L : Lubrication

| Inspection timing    |                                  | Every 6 weeks   | Every 3 months  | Every 6 months   | Every 12 months  |
|----------------------|----------------------------------|-----------------|-----------------|------------------|------------------|
|                      |                                  | Every 200 hours | Every 500 hours | Every 1000 hours | Every 2000 hours |
| Item                 |                                  |                 |                 |                  |                  |
| SAFETY DEVICES, ETC. |                                  |                 |                 |                  |                  |
| Seat†                | Loosening and damage of mounting | I               | —               | —                | —                |
|                      | Seat belt damage and function    | I               | —               | —                | —                |
|                      | Seat switch function             | I               | —               | —                | —                |
| OPS                  | Function                         | I               | —               | —                | —                |

## OPS SYSTEM

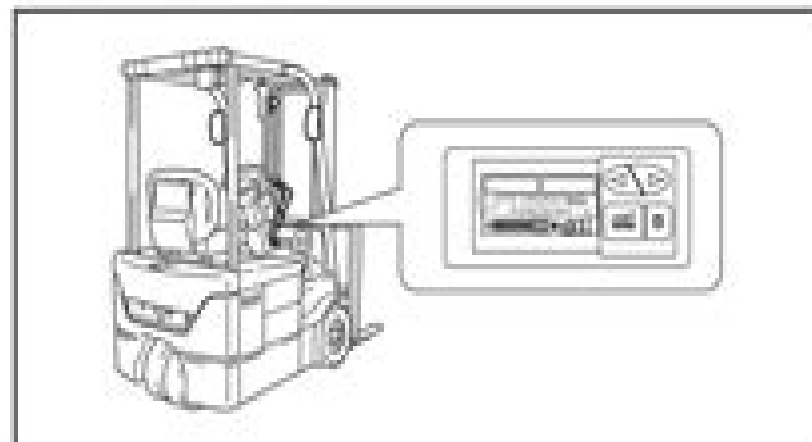
### GENERAL

The OPS (Operator Presence Sensing) system is equipped as the standard feature on all models.

The switch installed on the seat detects the operator, and when the operator is not seated in the normal operating position (operator's seat), the OPS system interrupts the traveling power and restricts load handling operation.

When the controller detects the seat switch turned off, it informs OPS operation to the operator by sounding the buzzer (g)† for about 5.5 seconds and the display indication. Moreover, the display indication keeps while turning off the seat switch. When the controller detects malfunction, the display indicate the diagnosis error code.

† The buzzer sounds only export model.



# Toyota 7fbeu18 Manual

**Mark Steyvers**



## **Toyota 7fbcu18 Manual:**

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