

TIGHTENING TORQUE FOR MAIN PARTS

Tightening parts	kg-m	ft-lb
Cylinder head x Cylinder block	5.4 — 6.6	40 — 47
Rocker arm support x Cylinder head	1.8 — 2.4	14 — 17
Manifold x Cylinder head	2.0 — 3.0	15 — 21
Crankshaft bearing cap x Cylinder block	5.4 — 6.6	40 — 47
Connecting rod cap x Connecting rod	4.0 — 5.2	29 — 37
Crankshaft pulley x Crankshaft	7.5 — 10.5	55 — 75
Flywheel x Crankshaft	5.4 — 6.6	40 — 47
Camshaft timing sprocket x Camshaft	5.4 — 6.6	40 — 47
Spark plug x Cylinder head	1.5 — 2.1	11 — 15
Oil pan x Cylinder block	Standard bolt Step bolt	18 — 34 in.-lb 27 — 60 in.-lb
Exhaust manifold x Exhaust pipe	3.0 — 4.5	22 — 32

SERVICE SPECIFICATIONS

ENGINE TUNE-UP

Drive belt deflection at 10 kg (22 lb)			
Fan — Alternator		7 — 11 mm	0.28 — 0.43 in.
Crank — A/C compressor		11 — 14 mm	0.43 — 0.55 in.
Battery electrolyte specific gravity			
at 20°C (68°F)		1.25 — 1.27	
Engine oil capacity			
2K, 3K-C & 3K-H			
Dry refill	w/ Oil filter	3.6 liters	3.8 US qt 3.2 Imp. qt
Drain & refill	w/ Oil filter	3.4 liters	3.6 US qt 3.0 Imp. qt
	w/o Oil filter	2.9 liters	3.1 US qt 2.6 Imp. qt
4K & 4K-C			
Dry refill	w/ Oil filter	3.7 liters	3.9 US qt 3.3 Imp. qt
Drain & refill	w/ Oil filter	3.5 liters	3.7 US qt 3.1 Imp. qt
	w/o Oil filter	3.0 liters	3.2 US qt 2.6 Imp. qt
Coolant capacity	w/ Heater		
2K, 3K-C & 3K-H		5.6 liters	5.9 US qt 4.9 Imp. qt
KE70 series (Europe & Sweden)		5.8 liters	6.1 US qt 5.1 Imp. qt
KE70 series (ex. Europe & Sweden)		6.2 liters	6.6 US qt 5.5 Imp. qt
KM20 series (4K RHD & 4K-C)		6.7 liters	7.1 US qt 5.9 Imp. qt
KM20 series (4K LHD)		6.9 liters	7.3 US qt 6.1 Imp. qt
USA & Canada 4K-C		5.7 liters	6.0 US qt 5.0 Imp. qt

Toyota 3l Engine Manual Torque Specifications

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