

1: Module Details:

Module name:	"WeldCraft – Pro"
Nominal duration:	One module (80 hrs) split over 2 phases (wet and dry welding).
Module code:	UWSW001 (Underwater Fillet Welder- Plate)

2: Module purpose:

This module is designed to allow a commercial diver to become competent in MMA/SMAW welding. It follows the guidelines, as prescribed by the European Welding Federation (EWF) document 570-01 fillet welder - plate. The programme is accredited/certified by EAL (EMTA Awards) and is recognised by IMarEST under their CPD programme. Welder qualification testing is conducted in accordance with BSEN ISO 15618-1, or AWS D3.6-10 class B or BS4872-1 welding standards.

3: Prerequisites:

A certified commercial diver trained in surface demand operations to (HSE) or other approved National, or International diving standards.

4: Content:

Safe underwater welding
 Introduction to SMAW/MMA plant & equipment
 Underwater welding techniques
 Preparing to weld
 Electrode & weld terminology
 Basic weldability & common weld defects encountered
 Monitor & record welding operations
 QA/QC and welding procedures
 Join carbon steel plates using standard techniques

5: Assessment Strategy:**Method**

The underpinning theoretical knowledge for all learning outcomes will be assessed by a closed book, multichoice examination paper and include assessment of candidates course work. Practical competency shall be assessed by a welder approval test piece for a fillet weld(s) on plate, in accordance with one or more, of the above specifications.

Condition of Assessment:

The practical test sample shall be conducted after all training practice has finished (ideally the following day). The diver shall be allowed a short warm-up period (approx 60 minutes) to set up and complete the weldment. This test shall be conducted such that the instructor/assessor and/or inspector can see the diver at all times while welding, with photographic evidence to support each welders test piece.

6: Learning outcome details:

- 1: Safe underwater welding procedures
- 2: MMA welding plant & equipment
- 3: Underwater welding techniques
- 4: Preparing to weld

- 5: Electrodes & weld terminology
- 6: Basic weldability & common weld defects
- 7: Monitor & control welding operations
- 8: Quality assurance & quality control
- 9: Join C/steel plates using the three standard wet techniques

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