



## BELTS AND LUBRICATION

**Ⓐ TEXALON FLAT BELTS.** A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

| Type of Drive  | Cat. No. | Type of Drive      | Cat. No. |
|----------------|----------|--------------------|----------|
| 9" Head        | CE3F509  | 12" U&D 2-Step     | CE3F532  |
| 10-K U&D       | CE3F508  | 14 1/2" U&D 4-Step | CE3F533  |
| 9" U&D         | CE3F506  | 14 1/2" U&D 3-Step | CE3F534  |
| 10-K U&D       | CE3F508  | 16" U&D 4-Step     | CE3F535  |
| 10" U&D Bench  | CE3F508  | 16" U&D 2-Step     | CE3F536  |
| 10" U&D Floor  | CE3F508  | 16-24" U&D 4-Step  | CE3F537  |
| 12" U&D 4-Step | CE3F527  | 16-24" U&D 3-Step  | CE3F537  |
|                |          | 16" Round          | CE3F538  |

**Ⓑ TEXALON BELT CEMENT** for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

**CE3233N.** One 7' long single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price F.O.B. factory

**Ⓒ BELT SPLICING CLAMPS.** For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

| Catalog Number | Maximum Size of Belt |           |              | Ship. Wt. |
|----------------|----------------------|-----------|--------------|-----------|
|                | Width                | Thickness | Drive Length |           |
| CE1888         | 1 1/2"               | 1/8"      | 4 1/2"       | 4 lbs.    |
| CE1889         | 2"                   | 1/8"      | 6 1/2"       | 5 lbs.    |

**Ⓓ LUBRICATING OIL.** Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

| Cat. No.                                                                                                   | Viscosity | Quantity  | Ship. Wt. |
|------------------------------------------------------------------------------------------------------------|-----------|-----------|-----------|
| General Lubricating Oil (See Oil Chart for Individual Machines)                                            |           |           |           |
| CE1802                                                                                                     | 240-300   | 1 quart   | 3 lbs.    |
| CE1804                                                                                                     | 240-300   | 12 quarts | 37 lbs.   |
| CE2019                                                                                                     | 240-300   | Gal. can  | 17 lbs.   |
| Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines) |           |           |           |
| CE1800                                                                                                     | 100       | 1 quart   | 3 lbs.    |
| CE1805                                                                                                     | 100       | 12 quarts | 37 lbs.   |
| CE2017                                                                                                     | 100       | Gal. can  | 17 lbs.   |
| Oil for Lathes and Shapers (See Oil Chart for Individual Machines)                                         |           |           |           |
| CE1802                                                                                                     | 100-240   | 1 quart   | 3 lbs.    |
| CE1804                                                                                                     | 100-240   | 12 quarts | 37 lbs.   |
| CE2018                                                                                                     | 100-240   | Gal. can  | 17 lbs.   |

## LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



| Cat. No. | Size Lathe | Drive | Ship. Wt. |
|----------|------------|-------|-----------|
| CE3L511  | 9"         | U&D   | 1 lb.     |
| CE3L512  | 10-K       | U&D   | 1 lb.     |
| CE3L513  | 9"         | R&D   | 1 lb.     |
| CE3L514  | 10-K       | R&D   | 1 lb.     |



NOT PERMISSIBLE TO SHIP BY  
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## Rubber V-Belts

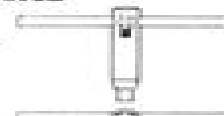
Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



| Catalog Number                | Outside Length | Catalog Number | Outside Length |
|-------------------------------|----------------|----------------|----------------|
| V-Belts with 1/2" Top Width   |                |                |                |
| CE3L520                       | 24"            | CE3L540        | 24"            |
| CE3L525                       | 25"            | CE3L545        | 25"            |
| CE3L530                       | 26"            | CE3L550        | 26"            |
| V-Belts with 3/4" Top Width   |                |                |                |
| CE3L560                       | 28"            | CE3L580        | 28"            |
| CE3L565                       | 29"            | CE3L585        | 29"            |
| CE3L570                       | 30"            | CE3L590        | 30"            |
| CE3L575                       | 31"            | CE3L595        | 31"            |
| CE3L580                       | 32"            | CE3L600        | 32"            |
| CE3L585                       | 33"            | CE3L605        | 33"            |
| CE3L590                       | 34"            | CE3L610        | 34"            |
| CE3L595                       | 35"            | CE3L615        | 35"            |
| CE3L600                       | 36"            | CE3L620        | 36"            |
| CE3L605                       | 37"            | CE3L625        | 37"            |
| V-Belts with 1 1/4" Top Width |                |                |                |
| CE3L590                       | 38"            | CE3L630        | 38"            |
| CE3L600                       | 39"            | CE3L635        | 39"            |
| CE3L610                       | 40"            | CE3L640        | 40"            |
| CE3L620                       | 41"            | CE3L645        | 41"            |
| CE3L630                       | 42"            | CE3L650        | 42"            |
| CE3L640                       | 43"            | CE3L655        | 43"            |
| CE3L650                       | 44"            | CE3L660        | 44"            |
| CE3L660                       | 45"            | CE3L665        | 45"            |

## Chuck Wrenches

| Catalog Number | Size Square | Shipping Weight |
|----------------|-------------|-----------------|
| CE3T48         | 2 1/2"      | 2 lbs.          |
| CE3T42         | 2 1/4"      | 1 lb.           |
| CE3T43         | 2 3/8"      | 2 1/2 lbs.      |
| CE3T44         | 2 1/2"      | 2 1/2 lbs.      |
| CE3T45         | 2 3/4"      | 3 lbs.          |
| CE3T46         | 2 7/8"      | 3 1/2 lbs.      |



## Sizes of Wrenches Required for Various Sizes of Chucks

| Cat. No. of Chuck | Size of Chuck | Type of Chuck | Size Square | Cat. No. of Required Wrench |
|-------------------|---------------|---------------|-------------|-----------------------------|
| CE4000NR          | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4001NC          | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4002R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4003R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4004R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4005R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4006R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4007R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4008R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4009R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4010R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4011R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4012R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4013R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4014R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4015R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4016R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4017R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4018R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4019R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4020R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4021R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4022R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4023R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4024R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4025R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4026R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4027R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4028R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4029R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4030R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
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| CE4032R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
| CE4033R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
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| CE4038R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
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| CE4043R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
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| CE4048R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |
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| CE4100R           | 6"            | Independent   | 2 1/2"      | CE3T42                      |

# Southbend 13 By 40 Manual

**L Darling-Hammond**



## **Southbend 13 By 40 Manual:**

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## **Southbend 13 By 40 Manual** Book Review: Unveiling the Power of Words

In some sort of driven by information and connectivity, the energy of words has be much more evident than ever. They have the ability to inspire, provoke, and ignite change. Such may be the essence of the book **Southbend 13 By 40 Manual**, a literary masterpiece that delves deep to the significance of words and their impact on our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book is key themes, examine its writing style, and analyze its overall affect readers.

<https://movement.livewellcolorado.org/results/book-search/fetch.php/The%20Call%20Of%20Doodie%20The%20Handbook%20Of%20Defecatory%20Physics.pdf>

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