

Level I Questions

Ultrasonic Testing Method

1. The indication on the cathode ray tube (CRT) which represents the far boundary of the material being tested is called:
 - a. hash
 - b. the initial pulse
 - c. the main bang
 - d. the back surface reflection

HL2-8
2. In immersion testing, the position of the search unit is often varied to transmit sound into the test part at various angles to the front surface. Such a procedure is referred to as:
 - a. angulation
 - b. dispersion
 - c. reflection testing
 - d. refraction

F.45.10; HL3-12
3. The cable that connects the ultrasonic instrument to the search unit is specially designed so that one conductor is centered inside another. The technical name for such a cable is:
 - a. BX cable
 - b. conduit
 - c. coaxial cable
 - d. ultrasonic conductor cable-grade 20

HL3-13, Fig. 3-9
4. The process of comparing an instrument or device with a standard is called:
 - a. angulation
 - b. calibration
 - c. attenuation
 - d. correlation

F.43.37
5. Another name for a compressional wave is:
 - a. Lamb wave
 - b. shear wave
 - c. longitudinal wave
 - d. transverse wave

F.43.9; HL2-5
6. Another name for Rayleigh waves is:
 - a. shear waves
 - b. longitudinal waves
 - c. transverse waves
 - d. surface waves

HL2-32
7. A material used between the face of a search unit and the test surface to permit or improve the transmission of ultrasonic vibrations from the search unit to the material being tested is called:
 - a. a wetting agent
 - b. a couplant
 - c. an acoustic transmitter
 - d. a lubricant

HL3-21
8. The piezoelectric material in a search unit which vibrates to produce ultrasonic waves is called a:
 - a. backing material
 - b. Lucite™ wedge
 - c. crystal
 - d. couplant

HL2-7
9. Ultrasonic testing of material where the search unit is in direct contact with the material being tested may be:
 - a. straight beam testing
 - b. surface wave testing
 - c. angle beam testing
 - d. all of the above

HL4-7
10. An advantage of using lithium sulfate in search units is that it:
 - a. is one of the most efficient generators of ultrasonic energy
 - b. is one of the most efficient receivers of ultrasonic energy
 - c. is insoluble
 - d. can withstand temperatures as high as 700 °C (1 260 °F)

F.44.3; HL3-14

Ut Level 1 Study Guide

Judd E. Hollander



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Industrial Ultrasonic Inspection: Levels 1 and 2 Ryan Chaplin, 2017-05-16 Ultrasonic testing UT has been an accepted practice of inspection in industrial environments for decades This book Industrial Ultrasonic Inspection is designed to meet and exceed ISO 9712 training requirements for Level 1 and Level 2 certification The material presented in this book will provide readers with all the basic knowledge of the theory behind elastic wave propagation and its uses with the use of easy to read text and clear pictorial descriptions Discussed UT concepts include General engineering materials and components theory Theory of sound waves and their propagation The general uses of ultrasonic waves Comprehensive lab section Methods of ultrasonic wave generation Different ultrasonic inspection techniques Ultrasonic flaw detectors scanning systems and probes Calibration fundamentals General scanning techniques Flaw sizing techniques Basic analysis for ultrasonic phased array ultrasonic and time of flight diffraction inspection techniques Codes and standards Principles of technical documentation and reporting It is my intention that this book is used for general training purposes It is the ideal classroom textbook Ryan Chaplin Study Guide NTSE (MAT + SAT) for Class 10 2021-22 Arihant Experts, 2021-08-21 1 NTSE for Class 10th is a complete study package for both MAT Paper I MAT Mental Aptitude Test and Paper II SAT Scholastic Aptitude Test that have been categorized under various parts Theory given in each chapter captures salient points in a lucid manner Ample MCQs 5 Practice Exercises and Solved Papers 2021 2017 are provided to help you know the latest exam trend pattern and to make you ready to face exam TOC Solved Papers 2021 2017 PAPER I MAT Part I Verbal Reasoning Part II Non Verbal Reasoning PAPER II SAT Part I Physics Part II Chemistry Part III Biology Part IV Mathematics Part V History Part VI Geography Part VII Civics Part VIII Economics General Knowledge Practice Sets 1 5 **Study Guide NTSE (MAT + SAT) for Class 10 2020-21** Arihant Experts, 2020-09-19 **Study Guide NTSE (MAT + SAT) for Class 10th 2019-2020** Arihant Experts, 2019-09-10 The National Talent Search Examination NTSE is conducted For Class 10 th students every year in order to identify and nurture talented the students of the nation This examination has two stages STAGE I State Level which is conducted by States whereas STAGE II National Level which is conducted by NCERT Qualifying students get scholarship the Government The present edition of NTSE MAT SAT Book for Class 10 th is carefully designed by as per the latest syllabus of NTSE paper This book contains Solved papers of Stage I Stage 2 of 2017 2018 respectively in the beginning so that aspirants can get acquainted with the question pattern of the exam The book is divided into 5 sections and each section is further divided into chapters which gives the full coverage of the syllabus moreover ample amount of questions are provided after every chapter At the end of the book there are 5 Solved Practice Papers are given for thorough practice so that candidates should be able to solve the problem easily during the exam The main aim of these book to students by providing them with the best study material so that can attain ranking in the country TABLE OF CONTENT Solved Paper 2019 Stage II Solved Paper 2018 Stage I Solved Paper 2018 Stage II Solved Paper 2017 Stage I PAPER I MAT

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