## STARTE

### MERCURY

FIVE SPEED DRILLING MACHINE

# OPERATING INSTRUCTIONS AND PARTS LIST

TION TO THE ELECTRICITY SUPPLY.

PHASE :

nes are usually fitted with dual voltage s. Before connecting machine to the ric supply, check that terminal linkage se motor terminal box are linked to suit operating voltage (see illustrations).

3 links for 220 volts.

TO

2 lin 380-440

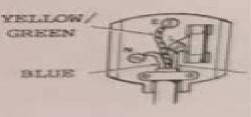
beet three brown leads to a 10 amp fused supply and the yellow/green later three brown leads to a 10 amp fused supply and the yellow/green later three brown leads to reverse rotation of motor.

#### ILE PHASE :

nect brown lead to 10 amp fused supply, blue lead neutral and yellow/green lead to earth. Temporary mection can be made to a 13 amp ring main circuit fitting a standard plug to supply leads.

PORTANT: THE MACHINE MUST BE EFFECTIVELY EARTHED.
IS RECOMMENDED THAT THE MACHINE IS CONNECTED TO
BE SUPPLY BY AN ELECTRICAL ENGINEER.





#### PERATING SAFETY PRECAUTIONS.

personal injury can occur if this drill is not safely used.
To ensure safety the machine should be firmly bolted down on a level surfaceBefore attempting to operate the machine, become familiar with the controls a
operating instructions.

It is the users responsibility to ensure that the drill is safely used and the training is given if necessary.

Position and securely lock the table (remove heavy workpiece before adjusting table). Check that looking coller is clamped before releasing drill head looking control.

make sure the surapiscs is escurely held to prevent rotation (do not exceed the maximum table load). It is essential that small pieces are held in a vice or claspes by sums mans, naver hold small pieces.

## **Startrite Sm320 Manual**

**R Pring** 

#### **Startrite Sm320 Manual:**

Shipping World and Shipbuilder ,1993

The Engineer ,1979

The Foundry Trade Journal ,1980

Engineers'

<u>Digest</u> ,1978

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