



Standard Test Procedures Manual

Section: CONCRETE

Subject: COMPRESSIVE STRENGTH

1. SCOPE

1.1. Description of Test

This method describes the procedure for making and curing compression test specimens from fresh concrete and for determining the compressive strength of the specimens.

2. APPARATUS AND MATERIALS

2.1. Equipment Required

Molds - cylindrical in form, made of non-absorbent material, and substantial enough to hold their form during the molding of test specimens. Standard molds shall be 150 mm in diameter and 300 mm in length. Molds shall be water tight and the base plate or bottom shall be at right angles to the axis of the cylinder.

Tamping Rod - a round straight steel rod 16 mm in diameter and 600 mm in length. One end shall be a hemisphere 16 mm in diameter.

Sampling Equipment - scoop or shovel, trowel, containers, saran wrap, tape.

Capping Compound - a mixture of sulphur and granular materials having a compressive strength equal to or greater than the anticipated strength of the specimen.

Capping Device - a device for applying a capping compound to the cylinder and surfaces in the form of plane surfaces at right angles to the axis of the cylinder.

Curing Equipment - a moist storage cabinet or room capable of maintaining specimens at a temperature within ± 1 degrees of 23°C and capable of maintaining a moist condition in which free water is maintained on the surfaces of the specimens.

Testing Machine - a machine of sufficient capacity which will apply a load continuously without shock within a range of 0.140 to 0.350 MPa per second. The testing machine shall be equipped with two steel bearing blocks with hardened faces. One bearing block shall be spherically seated and the other rigidly mounted. The testing machine shall be accurate within a tolerance of ± 1.0 percent of the compressive strength of the specimen.

Standard Test Concrete Procedures Manual Subject

Léo Pomar



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