

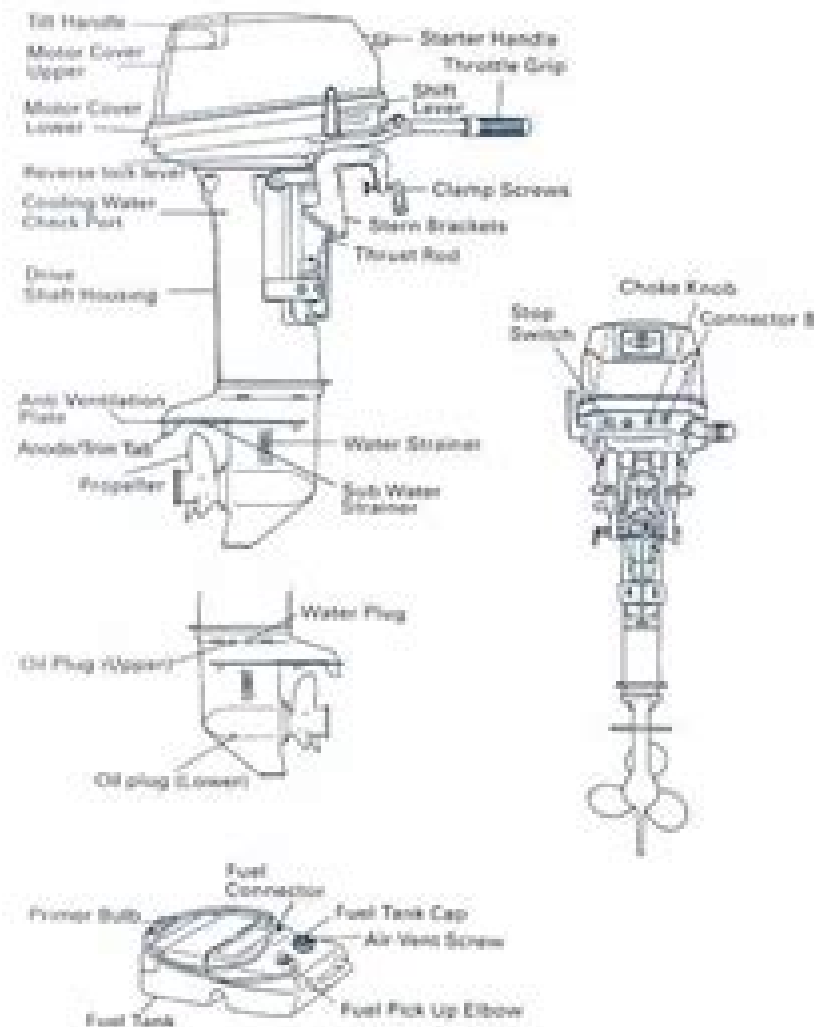
## 1. SPECIFICATIONS

| MODEL                   | 9.90i                                                         | 9.90i EP                | 9.90i EP | 150i                    | 150i EP           | 150i EP                 | 180i    | 180i EP                 | 180i EP                 |
|-------------------------|---------------------------------------------------------------|-------------------------|----------|-------------------------|-------------------|-------------------------|---------|-------------------------|-------------------------|
| Overall Length, mm      | 869                                                           | 945                     | 945      | 869                     | 945               | 945                     | 869     | 945                     | 945                     |
| Overall Width, mm       | 345                                                           | 295                     | 295      | 345                     | 295               | 295                     | 345     | 295                     | 295                     |
| Overall Height, mm      | B: 1007 L: 1194 UL: 1321                                      |                         |          |                         |                   |                         |         |                         |                         |
| Transom Height, mm      | B: 426 L: 562 UL: 609                                         |                         |          |                         |                   |                         |         |                         |                         |
| Weight, kg 5 • 11 • 24  | 9.90i • 150i • 180i: 41 • 42 • 43, EP & EP Type: 44 • 45 • 46 |                         |          |                         |                   |                         |         |                         |                         |
| Output, kW              | 7.3                                                           |                         | 11.0     |                         | 13.2              |                         |         |                         |                         |
| Max. Operating Range    | 4,500 ~ 5,500 rpm                                             |                         |          |                         | 5,200 ~ 5,600 rpm |                         |         |                         |                         |
| Number of Cylinder      | 2                                                             |                         |          |                         |                   |                         |         |                         |                         |
| Piston Displacement, ml | 247                                                           |                         |          |                         |                   |                         | 294     |                         |                         |
| Blow 1/ Stroke, mm      | 55 × 54                                                       |                         |          |                         |                   |                         | 65 × 62 |                         |                         |
| Exhaust System          | through hull exhaust                                          |                         |          |                         |                   |                         |         |                         |                         |
| Lubrication System      | engine oil mixed gasoline                                     |                         |          |                         |                   |                         |         |                         |                         |
| Cooling System          | forced water cooling                                          |                         |          |                         |                   |                         |         |                         |                         |
| Starting System         | manual                                                        | electric starter motor* | manual   | electric starter motor* | manual            | electric starter motor* | manual  | electric starter motor* | electric starter motor* |
| Ignition                | Fujitru Magneto C.D. Ignition                                 |                         |          |                         |                   |                         |         |                         |                         |
| Spark Plugs             | NGK (B7HS) (B7HS) 10 or CHAMPION UDC16RUC (gap 1.0 mm)        |                         |          |                         |                   |                         |         |                         |                         |
| Trim (Stages)           | 6                                                             |                         |          |                         |                   |                         |         |                         |                         |
| Engine Oil Mixing Ratio | unmixed gasoline 50:1 Genuine 2 stroke Engine Oil 1           |                         |          |                         |                   |                         |         |                         |                         |
| Gear Oil                | Genuine Gear Oil 4th (GL), 5th (GL) 4th (GL), Approx. 300 mL  |                         |          |                         |                   |                         |         |                         |                         |
| Fuel Tank Capacity, L   | 25                                                            |                         |          |                         |                   |                         |         |                         |                         |
| Gear Reduction Ratio    | 13 : 24                                                       |                         |          |                         |                   |                         |         |                         |                         |

\* with manual

## 2. NAME OF PARTS

### 9.90i • 150i • 180i



# Tohatsu 18hp Workshop Manual

**Tokyo Hatsudoki Co., Ltd**

A red circular graphic with a gradient, appearing as a stylized sun or a lens flare, positioned to the right of the company name.

## **Tohatsu 18hp Workshop Manual:**

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