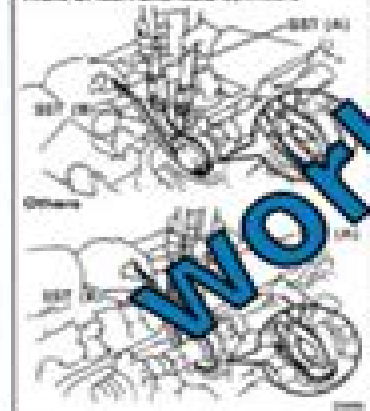


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THE ADJUST VALUE CLEARANCE

See [Flannery-Krabb](#) for a discussion of the

- Turn the camshaft so that the cam **lobe** for the valve to be adjusted faces up.
- Turn the valve lifter with a screwdriver until the notches would be perpendicular to the shaft.

- Using SST (B) to insert the valve lifter and push it into the camshaft and valve stem until it is SST (A).
 - SST (B) (50040-05410, 50040-05420)
 - Insert SST (B) at a slight angle on the side marked "A" or "B", at the position shown in the illustration.
- When SST (B) is inserted too deeply, it will get pinched by the stem. To prevent it from being stuck, insert it gently from the intake side, at a slight angle.



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