

## SUZUKI DT5, DT6 AND DT8

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

## TUNE-UP

|                                       |                                     |
|---------------------------------------|-------------------------------------|
| Rpm/yrpm                              | 5000-5500<br>6000-6700<br>8000-8700 |
| Power                                 |                                     |
| 5 Hp                                  | 42 mm<br>(1.65 in.)                 |
| 6 & 8 Hp                              | 50 mm<br>(1.97 in.)                 |
| Stroke                                |                                     |
| 5 Hp                                  | 39 mm<br>(1.54 in.)                 |
| 6 & 8 Hp                              | 42 mm<br>(1.65 in.)                 |
| Number of Cylinders<br>(Displacement) | 2                                   |
| 5 HP                                  | 133 cc<br>(8.20 cu. in.)            |
| 6 & 8 Hp                              | 145 cc<br>(8.87 cu. in.)            |
| Spark Plug                            | BP6HS                               |
| NGK                                   | 0.8-0.9 mm                          |
| Electrode Gap                         | 0.001-0.002 in.                     |
| Ignition Type                         | CDI                                 |
| Carburetor Make                       | Mikuni                              |
| Idle Speed (in gear)                  | 600-650 rpm                         |
| Fuel Oil Ratio                        | New Tech                            |

## GASKET—CLEARANCES

|                                                   |                                       |
|---------------------------------------------------|---------------------------------------|
| Piston Ring End Gap                               | 0.20-0.30 mm<br>0.008-0.012 in.       |
| Piston to Cylinder Clearance                      | 0.052-0.067 mm<br>0.0020-0.0026 in.   |
| Piston Pin Diameter                               | 11.996-12.000 mm<br>0.4710-0.4724 in. |
| Max. Crankshaft Runout at<br>Main Bearing Journal | 0.05 mm<br>(0.002 in.)                |
| Max. Connecting Rod Small<br>End Side Runout      | 4.0 mm<br>(0.158 in.)                 |

## TIGHTENING TORQUES

|                            |                              |
|----------------------------|------------------------------|
| Power Head Mounting Screws | 15-20 N/m<br>(11-15 ft.-lb.) |
| Crankcase                  | 8-12 N/m<br>(6-9 ft.-lb.)    |
| Flywheel Nut               | 60-70 N/m<br>(44-52 ft.-lb.) |
| Cylinder Head Screws       | 20-25 N/m<br>(15-18 ft.-lb.) |
| Standard Screws:           |                              |
| 3 mm                       | 2-4 N/m<br>(1.5 ft.-lb.)     |
| 4 mm                       | 4-7 N/m<br>(3-5 ft.-lb.)     |
| 5 mm                       | 10-16 N/m<br>(7-12 ft.-lb.)  |
| 10 mm                      | 33-35 N/m<br>(24-26 ft.-lb.) |

## LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel-oil ratio should be 50:1 during break-in of a new or rebuilt engine. For normal service, fuel-oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 280 mL (9.1 oz.) of SAE 90 hypoid compound gear oil. Rotational vent and fill plugs secure by using a screw gasket. If necessary, to ensure a water tight seal.

## FUEL SYSTEM

**CARBURETOR.** A Mikuni BV-16-25 carburetor is used on DT5 models. Mikuni

or BV-16-14 is used on DT6 models and Mikuni BV-24-28 is used on DT8 models. Refer to Fig. 924-1 for exploded view. Initial setting of pilot air screw (13) should be 2-4 for 1-1/4 turns-out from a lightly seated position on Models DT5 and DT6, and 1-3-4 to 2-1/4 turns-out on Model DT8. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

# Suzuki Dt 16 Outboard Manual

**S Nieto**



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