SUZUKI DT8C, DT8C SAIL, DT9.9C and DT9.9C SAIL

CONDENSED SERVICE DATA

NOTE: Metric festeners are used throughout outboard motor.

| TUNE-UP | SIZES—CLEARANCES CONT. |
|--|--|
| Hp/rpm | Wear Limit |
| 9.9/5300-5700 (7.4 kW) | Piston Pin Diameter |
| | |
| Bore54.0 mm | Wear Limit |
| (2.13 in.) | |
| Stroke | Cylinder Bore Diameter |
| (1.81 in.) | (2.1260-2.1266 in) |
| Number of Cylinders | Piston Diameter |
| Displacement | (2.1236-2.1242 in.) |
| 112.9 cm. in.) | Allowable Crankshaft |
| Spark Plug NGK B6HS-10 | Runout |
| Electrode Gap | (0.002 in.) |
| (0.035-0.039 in.) | Allowable Connecting Rod Small End Side Shake |
| Ignition Type | Small End Side Shake |
| Ignition Timing | (0.157 in.) |
| Maximum Timing Advance 28° BTDC at 2000 rpm | |
| Carburetor Make | TIGHTENING TORQUES |
| Compression Ratio | Crankcase Screws |
| Idle Speed (in gear)600-650 rpm | (15-19 ftIbs.) |
| Fuel:Oil Ratio See Text | Cylinder Head Screws |
| | (15-18 ftibs.) |
| (1)—On 1988 DT9.9C models, ignition timing is 12 degrees | Flywheel Nut |
| ATDC at 600 rpm. | (59-66 ft.·lbs.) |
| | Standard Screws: |
| SIZES-CLEARANCES | 5 mm 2-4 N-m |
| Piston Ring End Gap | (18-35 imlbs.) |
| (0:006-0:012 in.) | 6 mm |
| Wear Limit | (35-62 inlbs.) |
| (0.030 in.) | 8 mm |
| Piston-to-Cylinder Clearance | 10 mm |
| Clearance | 10 mm |

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with automatic oil injection. The recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. Recommended fuel is unleaded gasoline with a minimum octame rating of 85.

On a new or rebuilt engine, the first tank of fuel should be mixed with a recommended oil at a 50:1 ratio and used in addition with the oil injection system to ensure sufficient lubrication during engine break-in. Gasoline and oil should be thoroughly mixed in a separate container. After first tank of fuel is depicted, switch to straight gasoline in fuel tank. Recommended lower unit lubricant is Suzuki Outboard Motor Gear Oil or a good quality SAE 90 hypoid gear oil. Gearcase capacity is 175 mL (5.9 oz.). Gearcase oil should be changed after initial 10 hours of operation and after every 100 hours of operation thereafter. Beinstall drain and vent plugs securely, using new gaskets if necessary to ensure a watertight seal.

(0.0020-0.0026 in.)

FUEL SYSTEM

CARBURETOR. A Mikumi B24-15 carburetor is used on 8 hp models and a Mikumi B24-18 carburetor is used on 9.9 hp models. Refer to Fig. SZ7-1 for exploded view of carburetor assembly. Initial adjustment of pilot screw (2) from a lightly seated position is 1-1/2 to 2 turns out on Model DTSC and 1-3/4 to 2-1/4 turns out on Model DTSC. Final adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust idle speed to 600-650 rpm in forward gear.

(16-26 ft.-lbs.)

Main fuel metering is controlled by fixed main jet (15). Standard main jet size for normal operation is #105 on Model DTBC and #137.5 on Model DT9.9C. Standard pilot jet (5) size for normal operation is #85 on Model DTBC and #65 on Model DT9.9C.

To check float level, remove float bowl (10) and invert carburetor. Measure float level from carburetor body-to-float bowl mating surface to top of float at a point 180 degrees from inlet valve as shown in Fig. SZ7-2. Float level should be 23-

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M Carnoy

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