

SUZUKI DT25C

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	
Rp/rpm	2500-5600 rpm (18.6 kW)
Number of Cylinders	3
Bore	62 mm (2.44 in.)
Stroke	60 mm (2.36 in.)
Displacement	543 cc (33.1 cu. in.)
Spark Plug	NGK B7HS-10
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition	CDI
Carburetor:	
Make	Mikuni
Model	R26-20
Fuel/Oil Ratio	Automatic Metering

SIZES-CLEARANCES

Piston Ring End Gap	0.15-0.35 mm (0.006-0.014 in.)
Wear Limit	0.8 mm (0.030 in.)
Piston Pin Diameter	15.995-16.000 mm (0.6297-0.6299 in.)
Wear Limit	15.980 mm (0.6291 in.)
Piston Pin Bore Diameter	16.002-16.010 mm (0.6300-0.6303 in.)
Wear Limit	16.030 mm (0.6311 in.)
Standard Piston Diameter	61.920-61.935 mm (2.4378-2.4384 in.)
Standard Cylinder Bore Diameter	62.000-62.015 mm (2.4409-2.4415 in.)
Piston-to-Cylinder Clearance	0.072-0.087 mm (0.0028-0.0034 in.)
Wear Limit	0.167 mm (0.0066 in.)
Max. Crankshaft Runout at Main Journal	0.05 mm (0.002 in.)

SIZES-CLEARANCES CONT.

Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	21-25 N·m (15-18 ft.-lbs.)
Crankcase:	
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	20-26 N·m (15-19 ft.-lbs.)
Flywheel Nut	130-150 N·m (96-111 ft.-lbs.)
Standard Screws—	
Unmarked or Marked "4":	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	4-7 N·m (35-62 in.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)
Stainless Steel:	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	6-10 N·m (53-88 in.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)
Marked "7":	
5 mm	3-6 N·m (27-53 in.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-21 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Model DT25C is equipped with automatic oil injection. Recommended oil is Suzuki Outboard Motor Oil or a good quality NEMA cer-

tified TC-W engine oil. Recommended fuel is regular or unleaded gasoline having an 85 minimum octane rating. Manufacturer does not recommend using gasoline containing alcohol additives. However, unleaded gasoline containing ethanol (grain alcohol) may be used

providing ethanol content does not exceed five percent and minimum octane rating is 85.

NOTE: Manufacturer recommends NOT using any gasoline containing methanol (wood alcohol).

Suzuki Dt25c Outboard Manual

Yicheng Fang



Suzuki Dt25c Outboard Manual:

Suzuki Suzuki, Motor Co. Ltd,1977 [Suzuki DT25 Service Manual](#) Suzuki Motor Co,1976 **Suzuki Outboard Motor, DT20-20E [and] DT25-25E** ,1977 **Boating** ,1978-07 *Suzuki Outboard Motor, DT9.9* ,1977 **Suzuki Outboard Motor, DT50E** ,1977 *Atlantic Fisherman* ,1983 **Suzuki Outboard Repair and Maintenance Manual** Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books [Suzuki Outboard Motor, DT7.5-9](#) ,1976 [Suzuki Outboard Motor, DT2](#) ,1976* [Suzuki Outboard Motor, DT14-16](#) ,1977 [Suzuki Outboard Motor](#) ,1987 **Suzuki Outboard Motor DT 50/60/65** ,1987 **Suzuki Outboard Motor** ,1980 [Suzuki 2-140 HP OB 77-1984](#) Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 *Suzuki Outboard Shop Manual 9.9-70 HP Four-Stroke, 1997-2000* ,2001 [Suzuki 2-225 HP OB & Jt D85-91](#) Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 **Suzuki DT 3.5 Service Manual** ,1979 **Suzuki Service Manual**

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