SUZUKI DT50, DT60 AND DT65 (Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP
Hp/rpm:
DT50
DT6060/4800-5500
DT65
Bore:
DT50 (Prior to 1984)
(8.15 in.)
DT50 (1984), DT60 & DT65
(3.31 in.)
Stroke
(2.83 in.)
Number of Cylinders
Displacement:
DT50 (Prior to 1984)
(44.12 cu. in.)
DT50 (1984), DT60 & DT65
(48.69 cu. in.)
Spark Plug:
NGK B8HS*
Electrode Gap
(0.031-0.035 in.)
Ignition Type Breakerless
Carburetor:
Make
Model
Fuel:Oil Ratio
*1984 DT50 models use NGK B8HS-10 spark plogs with an
electrode gap of 1 mm (0.040 in.).
†1984 DT60 and 1983 and 1984 DT60 models are equipped
with oil injection.
SIZES-CLEARANCES
Piston Ring End Gap
(0.008-0.016 in.)
Piston Pin Diameter
(0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance:
DT50 (Prior to 1984)
(9.0038-0.0044 in.)
DT50 (1984), DT60 & DT65 0.112-0.127 mm
(0.0044-0.0050 in.)
Max. Crankshaft Runout at Main
Bearing Journal
(0.002 in.)
Max. Connecting Bod Small End
Side Shake
(0.20 in.)

TIGHTENING TORQUES Cylinder Head:	
6 mm	
10 mon	1
(29-44 ftlbe Crankcase	
(29-44 ftlbe	43
Exhaust Cover	4.3
Flywheel Nut	. W.
Gearcase Pinion Nut	CO.
Propeller Shaft Nut	
Standard Screws: (36-44 ftlbs	L.B.
Unmarked or Marked "4" 5 mm 2-4 N*:	
(2.3 ft. line	18.
6 mm	36
8 mm	m
10 mm	m
Stainless Steel	
5 mm	190
6 mm	m
8 mm	
(11-15 ftlbe	1.
10 mm	
Marked "7" or SAE Grade 5	
5 mm	
6 mm	m
8 mm	m
(13-20 ftRe 10 mm	S.D.
(29-44 ftlbs	(.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Df2outboard Service Manual

Hongru Du

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