

Suzuki Baleno 1995-2005 Workshop Manual

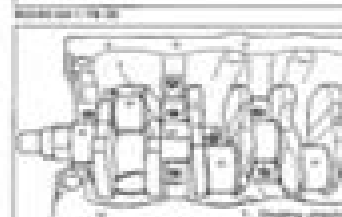
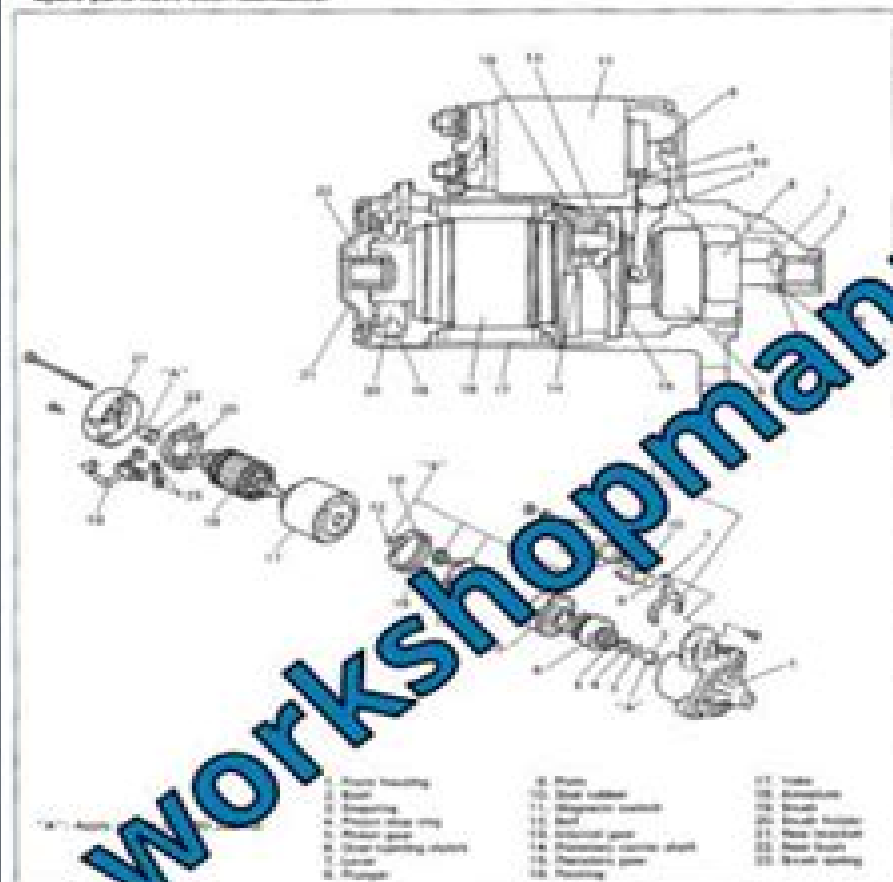
STARTING MOTOR

The starting motor consists of parts shown in below and has permanent magnets mounted in starting motor yoke frame.

The magnets switch assembly and parts in the starting motor are enclosed in the housings so that they will be protected against possible dirt and water splash.

NOTE:

- Make sure to apply grease before assembly where as indicated "A" in the figure below.
- Spare parts have been lubricated.



Main Bearings

General Information

- Service main bearing (ID CODE is 1) of bearings differ.
- Upper half of bearing is 1/2 of this half.

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Installation

When installing each bearing cap to cylinder block, point arrow mark toward crankshaft pulley side and install each cap from that side to flywheel side in ascending order of numbers "1", "2", "3", "4" and "5". Tighten cap bolts to specified torque.

Inspection

Check bearings for pitting, scratches, wear or damage. If any malformation is found, replace both upper and lower halves. Never replace one half without replacing the other half.

Main bearing clearance

Check clearance by using gaging plastic according to following procedures.

- 1) Remove bearing caps.
- 2) Clean bearings and main journals.
- 3) Place a piece of gaging plastic to full width of bearing (parallel to crankshaft) on journal, avoiding oil hole.

- 4) Install bearing cap as previously outlined and evenly torque cap bolts to specified torque. Bearing cap MUST be torqued to specification in order to assure proper reading of clearance.

Tightening Torque

(a) 54 N·m (5.4 kg-m, 39.2 ft-lb)

NOTE:

Do not rotate crankshaft while gaging plastic is installed.

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Terry C. Jones



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Table of Contents Suzuki Baleno 1996 Workshop Service Repair Manual

1. Understanding the eBook Suzuki Baleno 1996 Workshop Service Repair Manual
 - The Rise of Digital Reading Suzuki Baleno 1996 Workshop Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Baleno 1996 Workshop Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Baleno 1996 Workshop Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Baleno 1996 Workshop Service Repair Manual
 - Personalized Recommendations
 - Suzuki Baleno 1996 Workshop Service Repair Manual User Reviews and Ratings
 - Suzuki Baleno 1996 Workshop Service Repair Manual and Bestseller Lists

5. Accessing Suzuki Baleno 1996 Workshop Service Repair Manual Free and Paid eBooks
 - Suzuki Baleno 1996 Workshop Service Repair Manual Public Domain eBooks
 - Suzuki Baleno 1996 Workshop Service Repair Manual eBook Subscription Services
 - Suzuki Baleno 1996 Workshop Service Repair Manual Budget-Friendly Options
6. Navigating Suzuki Baleno 1996 Workshop Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Suzuki Baleno 1996 Workshop Service Repair Manual Compatibility with Devices
 - Suzuki Baleno 1996 Workshop Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki Baleno 1996 Workshop Service Repair Manual
 - Highlighting and Note-Taking Suzuki Baleno 1996 Workshop Service Repair Manual
 - Interactive Elements Suzuki Baleno 1996 Workshop Service Repair Manual
8. Staying Engaged with Suzuki Baleno 1996 Workshop Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Baleno 1996 Workshop Service Repair Manual
9. Balancing eBooks and Physical Books Suzuki Baleno 1996 Workshop Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Baleno 1996 Workshop Service Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Baleno 1996 Workshop Service Repair Manual
 - Setting Reading Goals Suzuki Baleno 1996 Workshop Service Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Baleno 1996 Workshop Service Repair Manual
 - Fact-Checking eBook Content of Suzuki Baleno 1996 Workshop Service Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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