SERVICE MANUAL

tween black wire with white tracer and black wire on number 2 coil. Primary resistance should be 0.1-0.4 ohms on both coils. Renew coil(s) if not to specification.

To check secondary windings, connect tester between orange wire and end of spark plug lead on number I coil and black wire with white tracer and end of spark plug lead on number 2 coil. Secondary resistance should be 2700-4100 ohms on both coils. Renew coil(s) if resistance is not to specification.

RECTIFIER. Disconnect rectifier and connect tester leads according to chart. in Fig. SZ7-13. Renew rectifier if resistance values are not as shown.

COOLING SYSTEM

WATER PUMP. A rubber impeller type water pump is mounted between drive shaft housing and gearcase. Intpeller key (4-Fig. SZ7-14) engages impeller (3) and drive shaft causing impeller to rotate with drive shaft. If cooling system mulifunction is noted, inspect water intake for plugging or partial restriction. If water intake is not restricted, check thermostat for proper operation. Refer to THERMOSTAT section. If thermostat operation is accept-

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able, remove gearcase as outlined in the appropriate section and check condition of water pump, water tube, water passages and seals. Inspect impeller (3) and impeller plate (2) for excessive wear or other damage.

Install seal (6) into housing (5) with lipfacing away from impeller. Apply a suitable water-resistant grease to seal lip. When installing housing over impeller, rotate drive shaft in clockwise direction in order to seat impeller vanes. in the proper direction. Avoid turning drive shaft in opposite direction after water pump is reassembled. Lubricate seals (8 and 10) with a suitable water resistant grease when installing water Stanfore.

THERMOSTAT. Cooling system is equipped with a thermostat (4-Fig. SZ7-15) to regulate operating temperature. Thermostat can be removed from cylinder block after removing cover (6). If thermostat matfunction is suspected. check for foreign material in thermostat. valve seat. Test thermostat by suspending thermostat in water with a suitable thermometer. As water is heated, thermostat should start to open at 48°-52°C. (118°-126°F). Thermostat should be renewed if opening temperature is not within specified range.

Fig. SZ7-15—Exploded view prenkease and cylinder billock assessmbly. Constitution Cymoden block General Property The reserved Therepresents a cover-Oppositor beauti Collegent place Grant Control 11. Enthument covers

CULEAR OF TESTER White / Bed Water and Photo: 5.500 A 3.388A 5:588A COCY. COC 2,299 COD 1 1990 1 1990 CO

Fig. \$27-13-To test rectifier. comment tester leads to rectither wires as abown to chart.

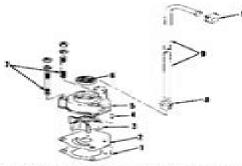


Fig. SZI-14--Exploded view of water pump as-

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Section 8.

Suzuki DT8C & DT9.9C

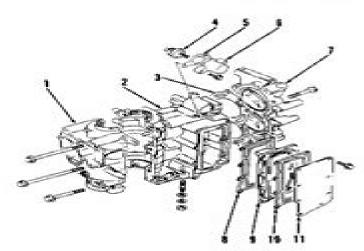
POWER HEAD

REMOVE AND REINSTALL. The following removal and reinstallation procedures are based on Model DT9.9C equipped with electric start. All other models are similar.

Remove engine cover and manual starter. Disconnect wires, wiring harnesses and cables that interfere with power head removal. Remove idle speed control knob, throttle cables and throttle control lever. Remove oil tank, carburetor air intake cover and carburetor. Note that plug located adjacent to choke knob in lower engine cover can be removed to gain access to lower carburetor mounting screw. Remove two nuts and four screws securing power head to drive shaft housing and lift off power Ineart.

Before reinstalling power head, make sure drive shaft splines are clean. Coat: drive shaft splines with a suitable water-resistant grease. Rotate propeller while lowering power head in place to ation drive shaft and crankshaft solines. Apply a suitable silicone sealant to power head securing screws and study and tighten to 18-28 N·m (13-20 ft.-lbs.). The remainder of installation is the reverse order of removal. Refer to SPEED CON-TROU LINKAGE to synchronize throuble opening and ignition advance.

DISASSEMBLY. Power head disassembly may be accomplished in the following manner. Remove exhaust tube. CDI unit, rectifier, ignition coils, starter relay and starter motor. Remove throttle cable bracket and neutral switch. Remove spark plugs, oil pump. throttle control lever and clutch shaft.



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 - o The Rise of Digital Reading Suzuki 8 Hp Outboard Service Manual Dt8c
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Suzuki 8 Hp Outboard Service Manual Dt8c
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki 8 Hp Outboard Service Manual Dt8c
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Suzuki 8 Hp Outboard Service Manual Dt8c

- Personalized Recommendations
- Suzuki 8 Hp Outboard Service Manual Dt8c User Reviews and Ratings
- Suzuki 8 Hp Outboard Service Manual Dt8c and Bestseller Lists
- 5. Accessing Suzuki 8 Hp Outboard Service Manual Dt8c Free and Paid eBooks
 - Suzuki 8 Hp Outboard Service Manual Dt8c Public Domain eBooks
 - Suzuki 8 Hp Outboard Service Manual Dt8c eBook Subscription Services
 - Suzuki 8 Hp Outboard Service Manual Dt8c Budget-Friendly Options
- 6. Navigating Suzuki 8 Hp Outboard Service Manual Dt8c eBook Formats
 - o ePub, PDF, MOBI, and More
 - Suzuki 8 Hp Outboard Service Manual Dt8c Compatibility with Devices
 - Suzuki 8 Hp Outboard Service Manual Dt8c Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki 8 Hp Outboard Service Manual Dt8c
 - Highlighting and Note-Taking Suzuki 8 Hp Outboard Service Manual Dt8c
 - Interactive Elements Suzuki 8 Hp Outboard Service Manual Dt8c
- 8. Staying Engaged with Suzuki 8 Hp Outboard Service Manual Dt8c
 - o Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki 8 Hp Outboard Service Manual Dt8c
- 9. Balancing eBooks and Physical Books Suzuki 8 Hp Outboard Service Manual Dt8c
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki 8 Hp Outboard Service Manual Dt8c
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki 8 Hp Outboard Service Manual Dt8c
 - Setting Reading Goals Suzuki 8 Hp Outboard Service Manual Dt8c
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki 8 Hp Outboard Service Manual Dt8c

- Fact-Checking eBook Content of Suzuki 8 Hp Outboard Service Manual Dt8c
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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 - Integration of Multimedia Elements
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