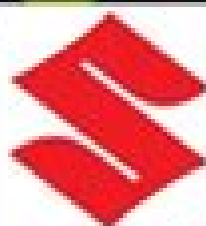


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SERVICE MANUAL

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- After installing the countershaft assembly and driveshaft assembly into the left crankcase, fit the gears (1), (2) and (3) into the gearshaft fork grooves.



- (1) For 4th drive gear (No. 1)
- (2) For 1st drive gear (No. 2)
- (3) For 2nd drive gear (No. 3)

NOTE:

Three kinds of gears (1), (2) and (3) are used. They resemble each other very much in external appearance and marking.

Carefully examine the dimensions for correct installing position and direction.



- Push the gears into the shafts as shown in Fig. so that the gearshaft fork shafts can be inserted easily.
- Be sure to face the engraved line (A) on the fork shaft No. 2 to the engine outer side.



CRANKCASE

When reassembling the crankcase pay attention to the following points:

- Remove excess material on the mating surfaces of right and left halves of crankcase and thoroughly remove all scale.
- Fit the new O-ring (A) and dowel pins (B) on the left half as shown in Fig.



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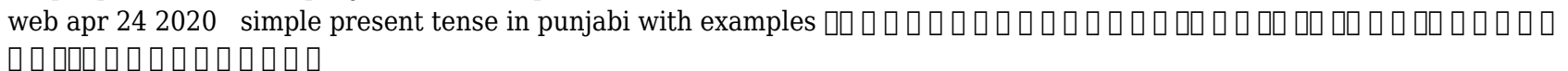
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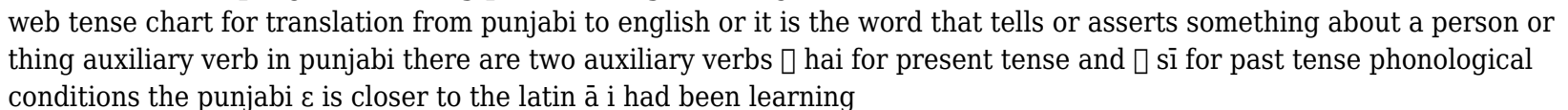
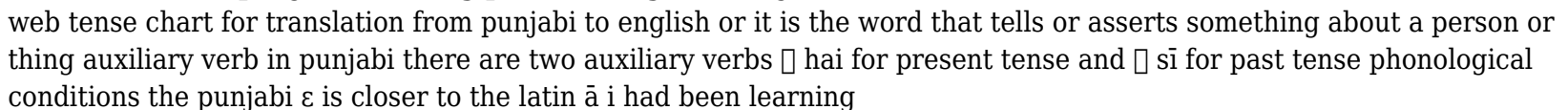
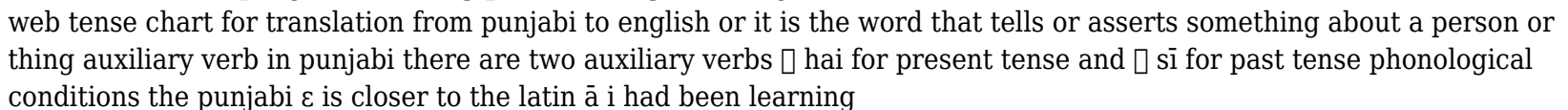
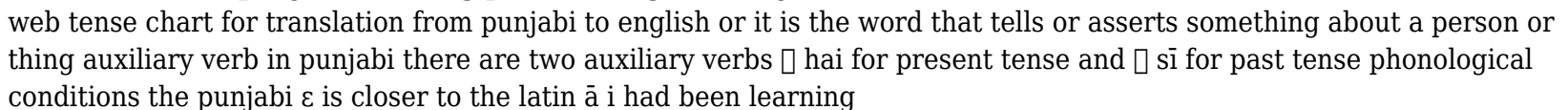
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