



Suva 404A Refrigerant Piping Guide

Suva
refrigerants

Suction Line Size .. Evaporator to Compressor

		50° F through 30° F (104 through 70 psig)					29° F through 10° F (68 through 43 psig)					9° F through -10° F (42 through 24 psig)						
		Suggested Allowable Pressure Drop in psig = 2F°																
		3.4 lbs. (2F°)					2.6 lbs. (2F°)					1.9 lbs. (2F°)						
System Capacity BTU/Hr.	System Capacity Tons/Hr.	Equivalent Section Line Lengths ... feet															System Capacity Tons/Hr.	System Capacity BTU/Hr.
		25	50	75	100	150	25	50	75	100	150	25	50	75	100	150		
18,000	1.50	5/8	5/8	3/4	3/4	3/4	5/8	3/4	3/4	7/8	7/8	3/4	7/8	7/8	1 1/8	1 1/8	1.50	18,000
24,000	2.00	5/8	3/4	7/8	7/8	7/8	3/4	3/4	7/8	7/8	1 1/8	3/4	7/8	1 1/8	1 1/8	1 1/8	2.00	24,000
30,000	2.50	3/4	3/4	7/8	7/8	1 1/8	3/4	7/8	7/8	1 1/8	1 1/8	7/8	1 1/8	1 1/8	1 1/8	1 1/8	2.50	30,000
36,000	3.00	3/4	7/8	7/8	7/8	1 1/8	7/8	7/8	1 1/8	1 1/8	1 1/8	7/8	1 1/8	1 1/8	1 1/8	1 3/8	3.00	36,000
42,000	3.50	3/4	7/8	7/8	1 1/8	1 1/8	7/8	1 1/8	1 1/8	1 1/8	1 3/8	1 1/8	1 1/8	1 1/8	1 3/8	1 3/8	3.50	42,000
48,000	4.00	3/4	7/8	1 1/8	1 1/8	1 1/8	7/8	1 1/8	1 1/8	1 1/8	1 3/8	1 1/8	1 1/8	1 3/8	1 3/8	1 3/8	4.00	48,000
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120,000	10.00	1 1/8	1 3/8	1 3/8	1 3/8	1 5/8	1 3/8	1 3/8	1 5/8	1 5/8	2 1/8	1 3/8	1 5/8	1 5/8	2 1/8	2 1/8	10.00	120,000
150,000	12.50	1 1/8	1 3/8	1 3/8	1 5/8	1 5/8	1 3/8	1 5/8	1 5/8	2 1/8	2 1/8	1 5/8	2 1/8	2 1/8	2 1/8	2 1/8	12.50	150,000
180,000	15.00	1 3/8	1 3/8	1 5/8	1 5/8	2 1/8	1 3/8	1 5/8	2 1/8	2 1/8	2 1/8	1 5/8	2 1/8	2 1/8	2 1/8	2 5/8	15.00	180,000
240,000	20.00	1 3/8	1 5/8	2 1/8	2 1/8	2 1/8	1 5/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 5/8	2 5/8	20.00	240,000
300,000	25.00	1 5/8	2 1/8	2 1/8	2 1/8	2 1/8	1 5/8	2 1/8	2 1/8	2 5/8	2 5/8	2 1/8	2 5/8	2 5/8	2 5/8	3 1/8	25.00	300,000
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540,000	45.00	2 1/8	2 1/8	2 5/8	2 5/8	2 5/8	2 1/8	2 5/8	2 5/8	3 1/8	3 1/8	2 5/8	3 1/8	3 1/8	3 1/8	3 5/8	45.00	540,000
600,000	50.00	2 1/8	2 1/8	2 5/8	2 5/8	3 1/8	2 1/8	2 5/8	2 5/8	3 1/8	3 1/8	2 5/8	3 1/8	3 1/8	3 5/8	3 5/8	50.00	600,000

- Refer to DuPont Refrigerant Expert, version 2.0 for actual velocities and pressure drops.
- Equivalent length is actual length plus friction losses caused by fittings and accessories.
- Line sizes are expressed in outside diameter of type "L" copper tubing.
- Line sizes are calculated at rated full load system capacity.
- All selections are based on a maximum of 6°F P return gas entering the compressor and a refrigerant condensing and liquid line temperature of 105°F.

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