

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



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4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

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Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Cylinder Head Components

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Component	1) Torque value		2) Torque value	3) Torque value
	4) Torque value	5) Torque value		
Cylinder head bolt (7)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	25 N·m (2.0 kgf-m, 18.0 ft-lb)
Cylinder head nut (11)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	25 N·m (2.0 kgf-m, 18.0 ft-lb)
Cylinder head gasket (12)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (13)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (14)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (15)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (16)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (17)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (18)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (19)	Do not reuse	Do not reuse	Do not reuse	Do not reuse
Cylinder head cap (20)	Do not reuse	Do not reuse	Do not reuse	Do not reuse

Suzuki 6bandit Workshop Manual

Penton Staff



Suzuki 6bandit Workshop Manual:

Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual Matthew Coombs, Phil Mather, 2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more

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How to Troubleshoot, Repair, and Modify Motorcycle Electrical Systems Tracy Martin, 2014-07-15 DIVYour one stop manual for every aspect of DIY motorcycle electrical repair and modification divDIV divDIVWe ve all stood at the front desk of a repair shop at some point staring at an invoice gritting our teeth and nursing our injured wallets All vehicles will inevitably need maintenance and we pay a premium in labor fees every time we take them in but unlike an automobile which has its electrical components hermetically sealed within its bodywork the electrical components on a motorcycle are on display for all the world to see Out in the open they are constantly subjected to destructive elements like rain sand salt dust and ultraviolet rays virtually everyone who owns a motorcycle will eventually have to deal with electrical problems In How to Troubleshoot Repair and Modify Motorcycle Electrical Systems motorcycle expert Tracy Martin provides crystal clear fully illustrated step by step instructions for every electrical repair imaginable on a bike from the nuts and bolts basics to fuel injection systems onboard computers repair and installation of factory and aftermarket accessories and everything else in between Complete with 600 full color how to photos and 20 helpful diagrams How to Troubleshoot Repair and Modify Motorcycle Electrical Systems will keep your bike on the road and your wallet in your pocket div

Suzuki GSF650/1250 Bandit, GSX650F, '07-'14 Haynes Publishing, 2015-08-01 Complete coverage of your Suzuki GSF650 1250 Bandit GSX650 1250F 07 14

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Suzuki Trail Bikes Owners Workshop Manual Mansur Darlington, 1975

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Clymer,Velocepress,2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to

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