SUZUKI DT50, DT60 AND DT65 (Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

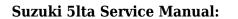
TUNE-UP
Hp/rpm:
DT50
DT60 60/4800-5500
DT65
Borer
DT50 (Prior to 1984)
(8.15 in.)
DT50 (1984), DT60 & DT65
(3.31 in.)
Stroke
#0 00 fe 1
Number of Cylinders
Number of Cympaers
Displacement:
DT50 (Prior to 1984)
(44.12 cu. in.)
DT50 (1984), DT60 & DT65
(48.69 cu. in.)
Spark Plug:
NGK BsHS*
Electrode Gap
(0.031-0.035 in.)
Ignition Type
Carbanatan
Make
Model
Fuel:Oil Ratio
*1984 DT50 models use NGK B8HS-10 spark placs with an
electrode gap of 1 mm (0.040 in.).
†1984 DT50 and 1983 and 1984 DT60 models are equipped
with oil injection.
with on injection.
SIZES-CLEARANCES
Piston Ring End Gap
(0.008-0.016 in.)
Piston Pin Diameter
(0.7872-0.7874 in.)
Piston to Cylinder Wall Clearance:
DT50 (Prior to 1984)
m 0038-0 0044 in 1
DT50 (1984), DT60 & DT65
00 0044-0 0050 in 1
Max. Crankshaft Runout at Main
Bearing Journal
00.002 in.)
Max. Connecting Rod Small End
Side Shake
(0.20 in.)

TIGHTENING TORQUES Cylinder Head:	
6 mm	
10 mon	+
Craniccase	
(29-44 ftlbs	à.
Exhaust Cover	3
Flywheel Nut	36
Gearcase Pinion Nut	T)
Propeller Shaft Nut	Ti.
Standard Screws:	AR.
Unmarked or Marked "4" 5 mm 2-4 N·r	
(2-3 ft -lins	30
6 mm	36
8 mm	m.
10 mm	n.
Stainless Steel	- 10
5 mm	100
6 mm	m
8 mm	
(11-15 ftlbs	3
10 rom	
Marked "7" or SAE Grade 5	
5 mm	
6 mm	n
(6-9 ftlbs 8 mm	2
(13-20 ftlbs	a.
10 mm	3

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

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