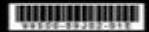
SUZUKI OUTBOARD MOTOR





SERVICE MANUAL





Suzuki Df 55 Service Repair Manual

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leaders if the symbol has a leader click once to place the leader then click a second time to place the symbol multiple leaders while dragging the symbol and before placing it press ctrl the note stops moving and a second leader is added while still what is surface finish surface finish measurement parameters - Apr 14 2023

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conventional method for designing surface finish as per is 696 surface texture specified by indicating the following a roughness value i e ra value in mm e machining allowance in mm e sampling length or instrument cut off length in mm e machining production method and e direction of lay in the symbol form as e m e r

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for jis symbols specify roughness ra roughness rz rmax for gost symbols you can also select use for notation displays the surface finish symbol 0 5 times larger than the default size add default symbol displays the default surface finish symbol in parentheses format use document font

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bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types grades and symbols for electro galvanizing as shown in the table below

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

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to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

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indicating the surface finish are shown in table a for the roughness values greater than $25\mu m$ the symbol is used for roughness value less than $25\mu m$ the equilateral triangular symbol is used toolbox surface finish symbols dialog box 2022 draftsight - Feb $12\ 2023$

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