

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 30:1 during break-in of a new or rebuilt engine. Fuel/oil ratio for normal service is 50:1 on models prior to 1987 and 100:1 on 1987 and later models. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. When using any other type of two-stroke engine oil, fuel/oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated with SAE 90 hypoid outboard gear oil. Lower unit capacity on models prior to 1987 is approximately 40 mL (1.3 oz.). Oil capacity on later models is approximately 70 mL (2.4 oz.) on short drive shaft models and 120 mL (4.1 oz.) on long drive shaft models. On early models (prior to 1987), lay motor on side to fill with oil. Later models are equipped with a vent/oil level check plug on side of gearcase. Reinstall plug securely using a new gasket if necessary to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni sliding valve float type carburetor is used. Refer to Fig. S21-1 for exploded view. Idle speed should be adjusted after motor has reached normal operating temperature. Move speed control to slow speed stop and adjust idle speed screw (14) to obtain idle speed of 800-900 rpm. Note that on 1987 and later models, carburetor is equipped with a pilot air screw (Fig. S21-2) for low speed mixture adjustment. Carburetor with pilot air screw can be identified by the presence of a float bowl drain plug. Initial setting of pilot air screw is two turns out from a lightly seated position. Final adjustment should be made with engine at operating temperature and running in forward gear. Adjust pilot air screw so engine idles smoothly and accelerates without hesitation.

Main fuel metering is controlled by main jet (20—Fig. S21-1). Standard main jet size is #95 for models through 1986 and #90 for 1987 and later models. Normal position for clip (9) on jet needle (10) is third notch from top of needle. If midrange mixture is too lean or too rich, minor fuel mixture adjustment can be accomplished by repositioning clip on jet needle. Moving clip down on needle richens fuel mixture while moving clip up on needle leans fuel mixture. Fuel

filter (17) should be cleaned after every 50 hours of operation.

To check float level, remove float bowl and invert carburetor. With float installed on float arm (23), float surface nearest main jet should be 19-21 mm (0.748-0.826 in.) away from carburetor gasket surface. Make certain float is level with gasket surface when measuring. Adjust float level by bending float arm tang.

When installing carburetor, renew "O" ring (13) as required.

IGNITION SYSTEM

Breaker point gap should be set to 0.3-0.4 mm (0.012-0.016 in.) at maximum opening. Adjustment may be accomplished through holes in flywheel. Flywheel must be removed to renew breaker points. Tighten flywheel nut to 40-50 N·m (30-37 ft.-lbs.).

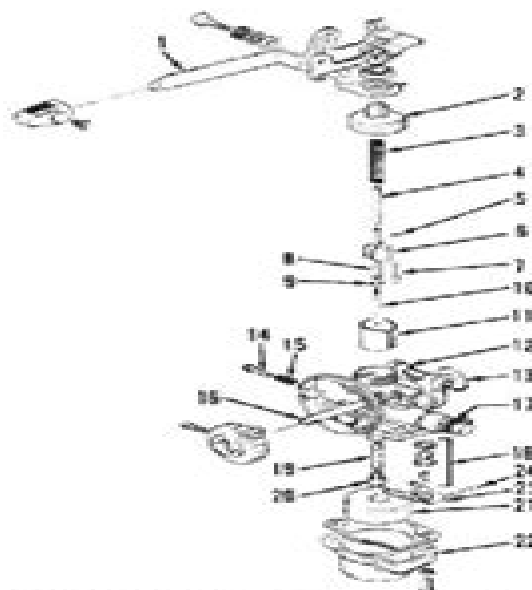


Fig. S21-1—Exploded view of carburetor used on models prior to 1987. On 1987 and later models, carburetor is equipped with a pilot air screw (Fig. S21-2) for low speed mixture adjustment.

- | | |
|-----------------------|---------------------|
| 1 Speed control lever | 13 O-ring |
| 2 Clip | 14 Idle speed screw |
| 3 Spring | 15 Needle |
| 4 Tube | 16 Needle seat |
| 5 Clip | 17 Float filter |
| 6 Spring seat | 18 Float valve |
| 7 Seat pin | 19 Float bowl |
| 8 Throttle rod | 20 Main jet |
| 9 Cap | 21 Float pin |
| 10 Jet needle | 22 Float bowl |
| 11 Throttle valve | 23 Float arm |
| 12 Body | 24 Float pin |

OUTBOARD MOTOR

After adjusting breaker points, check ignition timing using a dial indicator and an ohmmeter or continuity tester. Remove the spark plug and insert the dial indicator. Set piston position at TDC, then zero the dial indicator. Disconnect the black lead to stop button and connect the ohmmeter or continuity tester between lead from magneto and ground. Rotate the flywheel clockwise until meter or continuity tester indicates that points have just opened. Dial indicator should read 0.504 mm (0.032 in.). If ignition timing adjustment is required, remove the flywheel and loosen magneto base plate (7—Fig. S21-3) retaining screws. Rotating base plate clockwise retards ignition timing while rotating counterclockwise advances ignition timing.

COOLING SYSTEM

WATER PUMP. A rubber impeller type water pump is used to cool the

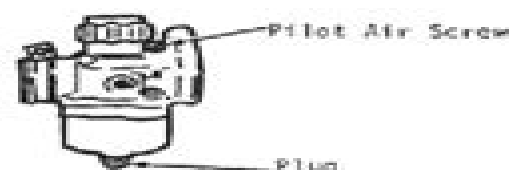


Fig. S21-2—Initial setting of pilot air screw on models so equipped is two turns out from a lightly seated position.

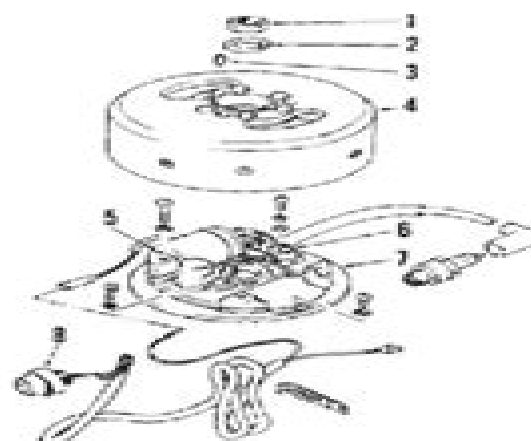


Fig. S21-3—Exploded view of magneto.

- | | |
|----------------|---------------------------|
| 1 Nut | 2 Lockwasher |
| 3 Lockwasher | 4 Ignition breaker points |
| 5 Base plate | 6 Flywheel |
| 7 Timing marks | 8 Timing marks |

Suzuki D2 Outboard Manual

IM Harris



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