

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	.80 mm (.315 in.)
DT50 (1984), DT60 & DT65	.84 mm (.331 in.)

Stroke	.72 mm (.283 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	.723 cc (.44.12 cu. in.)
DT50 (1984), DT60 & DT65	.798 cc (.48.69 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor:

Make	Mikuni
Model	B40-32

Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main

Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End

Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "7" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki 5quadmaster Service Manual

John Haynes



Suzuki 5quadmaster Service Manual:

Suzuki Service Manual, Model TS 185 Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more **Suzuki Service Manual, Model TS250R.** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 *Union Agriculturist and Western Prairie Farmer* ,2001 *Wallaces Farmer* ,2001 Suzuki SV650 and SV650S Matthew Coombs,2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005

California Farmer ,2001 *Suzuki GSX-R and Katana GSX-F* John Haynes,1998-01-01 HY SUZ GSX R750 85 96

Suzuki LT-A500F Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,2001 Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu), *Suzuki Volusia & Boulevard C50 from 2001-2017 Clymer Repair Manual* Clymer Publications,2018-05-01 Complete coverage for your Suzuki Volusia Boulevard C50 manufactured from 2001 2017 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color The specific models covered by this manual are Suzuki Volusia 2001 2004 Suzuki Boulevard C50 2005 2017 Suzuki LT-F250 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 **Suzuki Volusia/Boulevard C50 (2001-2019) Clymer Repair Manual** Clymer Publications,2020-02-25 Complete coverage for your 2001 20019 Suzuki Volusia Boulevard C50 Routine maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color **Suzuki** Max Haynes,2009-01-01 Haynes offers the best coverage for cars trucks vans

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