



VISUAL INSPECTION OF WELDS

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GENERAL

1. Before Welding The Welder Shall Ensure Welding Preparation And Conditions Comply With Applicable Weld Procedure Specification.
2. Selected Welds For Inspection Shall Be 100% Examined.
3. Examine Weld And Heat Affected Zones For Below Characteristics.
4. Arc Strikes Adjacent to The HAZ Are NOT Permitted

MEASURED CHARACTERISTIC	ACCEPTANCE CRITERIA
CRACKS	NOT PERMITTED
LACK OF SIDEWALL FUSION	NOT PERMITTED
SURFACE POROSITY	NOT PERMITTED
COLDLAP	NOT PERMITTED
OVERLAP	NOT PERMITTED
UNDERCUT	INTERMITTENT NOT EXCEEDING 1.0mm DEPTH OR 5% OF THE MATERIAL THICKNESS (WHICHEVER IS LESS)
SLAG / SCALE	ALL LOOSE TO BE REMOVED.
SPATTER	ALL SPATTER TO BE REMOVED (ANTI-SPATTER SPRAY SHALL BE USED)
WELD SIZE (LEG LENGTH)	SHALL NOT BE LESS THAN REQUIRED AND NO MORE THAN 1.5mm GREATER.
WELD SURFACE	1. WELDS SHALL BE STRAIGHT AND REGULAR IN PROFILE. 2. THE TOES OF WELDS SHALL BLEND SMOOTHLY WITH THE PARENT METAL. 3. SURFACE SHALL BE FLAT OR SLIGHTLY CONVEX.

REPAIR

THE WELDER SHALL REMOVE WELDS CONTAINING REJECTABLE DEFECTS BY GRINDING BACK TO THE ORIGINAL PREPARATION AND RE-WELD IN ACCORDANCE WITH THE APPLICABLE WELD PROCEDURE SPECIFICATION.

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Date: 22/02/2022

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POSITION: Welding Engineer Date: 22/02/2022

Visual Inspection Of Welds Manual

M Tight



Visual Inspection Of Welds Manual:

Unveiling the Energy of Verbal Beauty: An Mental Sojourn through **Visual Inspection Of Welds Manual**

In a world inundated with monitors and the cacophony of quick interaction, the profound energy and emotional resonance of verbal beauty usually diminish in to obscurity, eclipsed by the constant onslaught of sound and distractions. However, nestled within the musical pages of **Visual Inspection Of Welds Manual**, a captivating work of literary elegance that impulses with raw emotions, lies an unforgettable journey waiting to be embarked upon. Published by way of a virtuoso wordsmith, this mesmerizing opus manuals viewers on a mental odyssey, gently revealing the latent potential and profound impact embedded within the delicate internet of language. Within the heart-wrenching expanse of this evocative evaluation, we will embark upon an introspective exploration of the book is central themes, dissect their interesting publishing design, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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