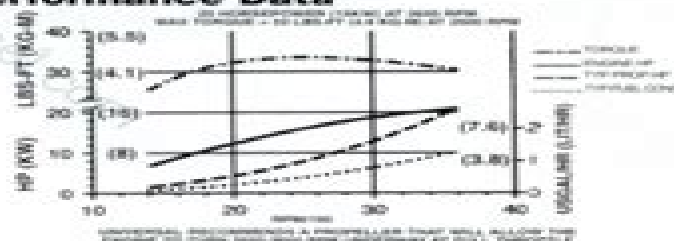


Performance Data



Specifications

Number of cylinders	3 Cylinder vertical in-line
Cycles	4 Cycle
Displacement	43.8 cu. in. (.7177 liters)
Bore and stroke	2.64" x 2.68" (67 mm x 68 mm)
Compression ratio	23:1
Maximum angle of installation	Not to exceed 14 deg.
Maximum angle of rotation	Not to exceed 25 deg.
Crankshaft, direction of rotation	Counterclockwise as viewed from flywheel end
Propeller shaft, direction of rotation	Right hand - Std. Trans.
Dry weight	241 lbs. (110 kg)
Combustion system	Spherical type
Aspiration	Naturally aspirated
Lubrication system	Forced lubrication by gear pump
Coolant capacity	3.75 qts. (3.5 liters)
Starting aid	12 Volt sheathed type glow plug
Engine stop	Manual
Fuel injection pump	Bosch type
Governor	Centrifugal type
Injectors	Throttle type
Fuel filter	Full flow, spin-on element
Lube oil filter	Full flow, spin-on element
Lubricant capacity	4.0 qts. (3.8 liters)
Fuel transfer pump	Electrical
Fuel supply and return piping	1/8" ID (3.18 mm) minimum 3/8" ID (9.52 mm) maximum
Starting motor	12 volt, solenoid, actuated shift
Battery charging alternator	51 ampere (12 volts)
Cold cranking amps	190 amps
Electrical system	12 volts DC, negative ground
Standard transmission offset	2.44" (62.0 mm)

Construction - Engine Components

Cylinder head	Cast iron
Cylinder block	Cast iron
Crankshaft	Forged crankshaft, four main bearings
Valves	Overhead, rotating type
Fuel System	E-2 bleed fuel system
Intake system	Tuned intake silencer for maximum noise reduction
Cooling system	Fresh water-cooled with heat exchanger
Exhaust manifold	Cast aluminum

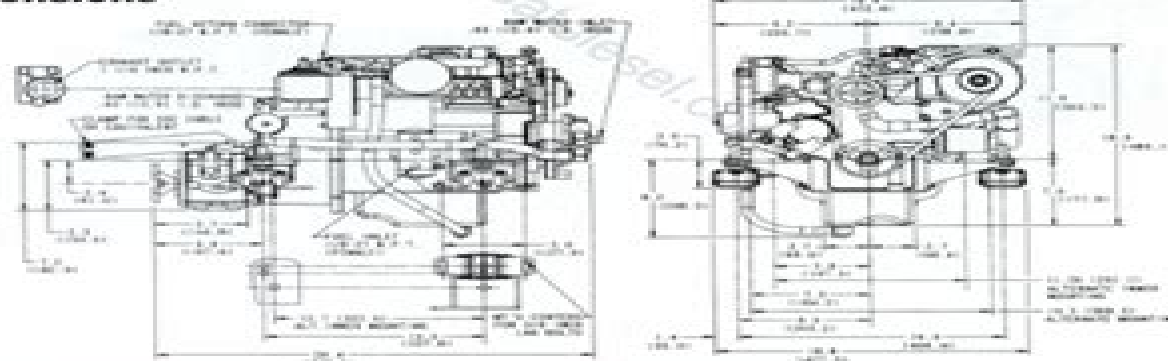
Standard Equipment

Standard gear ratio	2.05:1
Mounting centers	11.5" x 16.0"
Flexible mounts	Engine matched adjustable full safe neoprene type
Domestic hot water connection	
Coolant recovery tank	
Battery charging alternator	51 amp, 12 volt
Starting aid	
Control brackets	Throttle and shift
Prewired Engine	
Gear-driven sea water pump	
Lube oil drain hose	
Oil fill	Top
Circuit breaker protected electrical system	
Operator's Manual and Parts List	

Optional Equipment

Captain panel with alarm (tachometer with lights)	
Admiral panel with alarms (tachometer with gauges)	
Dual station senders	
Other gear ratios	Consult local Distributor
Hydraulic transmissions	Consult local Distributor
Remote expansion tank	
Muffler and fittings	
"A" and "B" on board spare parts kits	
Alternator, 72 amp single output	
Anti-siphon valve for overboard cooling discharge water	
Technical Manual	
Exhaust connection (45 deg., 90 deg., elbows, risers)	
Propeller shaft couplings (rigid/flexible) - available standard sizes	

Basic Dimensions

 inches
 (millimeters)


Drawings are for reference only and should not be used for installation. Detailed installation drawings are available upon request.

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David Baud



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