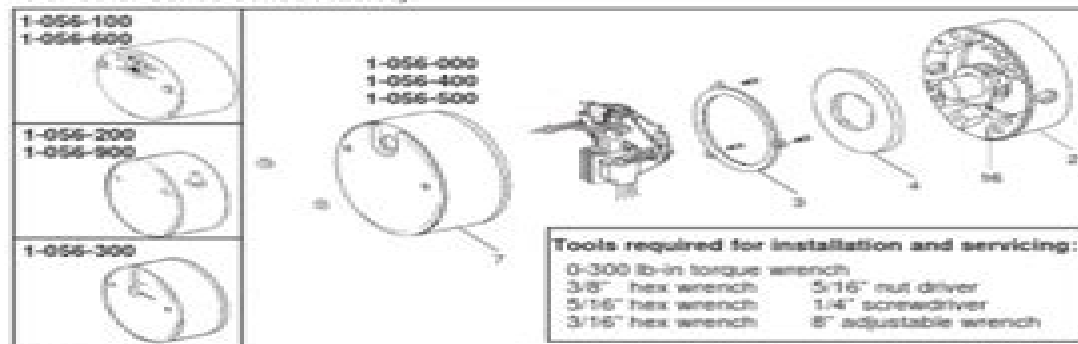


Stearns® Spring-Set Disc Brakes

P/N 8-078-905-60
effective 06/14/11

Installation & Service Instructions for 1-056-X00* Series (all revisions) Manual Adjust Brakes

*This sheet includes Series 1-056,000; 1-056,100; 1-056,200;
1-056,300; 1-056,400; 1-056,500; 1-056,600 and 1-056,900.
For other series consult factory.



Typical Nameplate



Important

Please read these instructions carefully before installing, operating, or servicing your Stearns Brake. Failure to comply with these instructions could cause injury to personnel and/or damage to property if the brake is installed or operated incorrectly. For definition of limited warranty/liability, contact Reedwood Industries, LLC, Stearns Division, 5150 S. International Dr., Cudahy, WI 53110, (414) 272-1100.

Caution

1. Installation and servicing must be made in compliance with all local safety codes including Occupational Safety and Health Act (OSHA). All wiring and electrical connections must comply with the National Electric Code (NEC) and local electric codes in effect.
2. Use of this brake in atmospheres containing explosive gases and dusts must be in accordance with NEC article 501. This brake is not suitable for use in certain atmospheres containing explosive gases and dusts. HazLoc inspection authorities are responsible for verifying and authorizing

the use of suitably designed and installed HazLoc equipment. When questions arise consult local Authority Having Jurisdiction (AHJ).

3. To prevent an electrical hazard, disconnect power source before working on the brake. If power disconnect point is out of sight, lock disconnect in the off position and tag to prevent accidental application of power.
4. Make certain power source conforms to the requirements specified on the brake nameplate.
5. Be careful when touching the exterior of an operating brake. Allow sufficient time for brake to cool before disassembly. Surfaces may be hot enough to be painful or cause injury.
6. Do not operate brake with housing removed. All moving parts should be guarded.
7. Installation and servicing should be performed only by qualified personnel familiar with the construction and operation of the brake.
8. For proper performance and operation, only genuine Stearns parts should be used for repairs and replacements.
9. After usage, the brake interior will contain burnt and degraded friction material dust. This dust must be removed before servicing or adjusting the brake.

DO NOT BLOW OFF DUST using an air hose. It is important to avoid dispersing dust into the air or inhaling it, as this may be dangerous to your health.

- a) Wear a filtered mask or a respirator while removing dust from the inside of a brake.
- b) Use a vacuum cleaner or a soft brush to remove dust from the brake. When brush-

For replacement parts refer to sheets:

Series	Sheet Part No.
1-056-000	8-078-906-00
1-056-100	8-078-906-01
1-056-200	8-078-906-02
1-056-300	8-078-906-03
1-056-400	8-078-906-04
1-056-500	8-078-906-05
1-056-600	8-078-906-06
1-056-900	8-078-906-09

Also available at www.stearns.reedwood.com

ing, avoid causing the dust to become airborne. Collect the dust in a container, such as a bag, which can be sealed off.

10. **Caution!** While the brake is equipped with a manual release to allow manual shaft rotation, the motor should not be run with the manual release engaged, to avoid overheating the friction disc(s).

General Description

These series of brakes are spring-set, electrically released. They contain one or more rotating friction discs (4) driven by a hub (16) mounted on the motor or other shaft.

Note: Fan-guard mounted brakes requiring IP54 & IP55 protection may require additional sealing measures beyond seals provided with this brake. Pressurized sprays aimed at the fan and brake hub surfaces can result in fluid migration along the motor shaft and keyway, and into the brake. The use of an appropriate sealant such as RTV or a forsheda seal is advised.

Operating Principle

These series contain one or more friction discs (4) assembled alternately between the endplate (2) friction surface, stationary disc(s) (3) and pressure plate (also called stationary disc) (3). The stationary disc(s) are restrained from rotating by being keyed into the endplate. With the brake released, all disc pack components are free to slide axially and the friction disc(s) to rotate.

Brake release occurs when the solenoid coil is electrically energized, causing the solenoid plunger to travel a specified distance and through a lever system, overcoming the pressure spring force. This action releases the clamping force on the disc pack, thereby allowing the friction disc(s) and brake hub to rotate.

Brake sets and torque is produced when electric current to the solenoid coil is interrupted, thereby collapsing the solenoid magnetic field. The solenoid plunger returns to its original de-energized position allowing the lever arm to move forward by virtue of the compressed torque springs. This action compresses the disc pack components which applies a retarding torque to the brake hub and ultimately restores the brake to a spring-set static condition.

Stearns Brake Manual

George Shultz



Stearns Brake Manual:

Electrical Manufacturing ,1958 **Electrical Manufacturing** Stanley A. Dennis, Leon Irving Thomas, 1954

Machine Design Waterways Experiment Station (U.S.), 1952 *Automation* ,1973-07 **Product Engineering** ,1970

Vol for 1955 includes an issue with title Product design handbook issue 1956 Product design digest issue 1957 Design digest issue

Transformers and Motors George Shultz, 2012-12-02 Transformers and Motors is an in depth technical reference which was originally written for the National Joint Apprenticeship Training Committee to train apprentice and journeymen electricians This book provides detailed information for equipment installation and covers equipment maintenance and repair The book also includes troubleshooting and replacement guidelines and it contains a minimum of theory and math In this easy to understand practical sourcebook you ll discover Explanations of the fundamental concepts of transformers and motors Transformer connections and distribution systems Installation information for transformers and motors Preventive maintenance troubleshooting and repair tips and techniques Helpful illustrations glossary and appendices End of chapter quizzes to test your progress and understanding In depth source for installation maintenance troubleshooting repairing and replacing transformers and motors Reviewed by the National Joint Apprenticeship and Training Committee for the Electrical Industry Designed to train apprentice and journeyman electricians

Power Transmission Design ,1986 *The Iron Age* ,1921 *Iron Trade and Western Machinist* ,1936 Electro-technology ,1964 *Industrial Equipment News* ,1974

Iron Age ,1897 **Engineering Digest** ,1989 Electromechanical Components and Design ,1964 **Grainger** ,1996 U.S. Industrial Directory ,1997 *Design News* ,1989 Electrochemical and Metallurgical Industry ,1948

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Stearns Brake Manual Introduction

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