

**INSTRUCTIONS FOR USE  
OF  
.22 CALIBER-SEMI-AUTOMATIC RIFLE  
AS Automatic Loading -  
Repeater - Single Shot**



Showing Action Held Open By Locking Bolt

**TO LOAD MAGAZINE**

At forward end of tubular magazine under barrel, unlock magazine follower tube and withdraw until loading port in magazine tube is exposed. Insert bullet FORWARD, 15 .22 Long Rifle Cartridges, either regular or high speed with lubricated bullets. (It is important for the successful operation of the automatic loading feature that only .22 Long Rifle Cartridges with lubricated bullets be used). **NEVER USE DRY BULLETS.** Close magazine by locking magazine follower tube securely in magazine tube.

**TO OPERATE AS AUTOMATIC LOADING RIFLE**

Pull out to right and draw back the Locking Bolt to rear position, then let it snap forward to close position. This will load a cartridge from magazine to chamber and rifle is ready to fire. At each pull of trigger the rifle will fire and automatically reload until all cartridges in magazine have been used.

Trigger mechanism is so designed that only one shot can be fired at each pull of trigger. A convenient independent safety is provided to lock firing mechanism at any time.

**TO USE AS HAND-OPERATED REPEATER**

Load magazine as described above. .22 short, .22 long or .22 long rifle lubricated cartridges may be used. Draw back Locking bolt and let it snap forward. Now press in Locking Bolt to the left which locks breech bolt to receiver. After firing draw out Locking Bolt to right and backward which ejects empty cartridge case. Let Locking Bolt snap forward and press to left to lock. Rifle is then ready to fire again.

(OVER)

**TO USE AS A SINGLE SHOT RIFLE**

Do not load cartridges in magazine. Draw back the Locking Bolt to rear position and press in Locking Bolt to left-locking action open as illustrated above. Drop cartridge in chamber of barrel. .22 short .22 long, or .22 long rifle lubricated cartridges may be used. Draw Locking Bolt to right to unlock action and allow it to spring forward to closed position. Now lock action by pressing Locking Bolt to left. Rifle is then ready to fire as single shot.



**TO DISMOUNT ACTION FOR CLEANING**

Move action to closed position. Unscrew Recoil Plug at rear of receiver. Draw out Recoil Plug, Hammer and Firing Pin. Now remove Locking Bolt (which was held in position by Firing Pin), hold back trigger and Slide Breech Bolt out of the rear of receiver. To assemble, reverse operations.

Action should be dismounted as described above after every 1000 shots and cleaned with gasoline, kerosene or a cleaning liquid that will remove all bullet grease and powder residue. Then oil lightly with thin lubricating oil.

**TO CLEAN BARREL**

Clean from rear when action is removed - First wipe out residue with clean patch of cloth on cleaning rod. With a clean patch of cloth on cleaning rod that is well moistened with a Solvent that will remove lead deposit, saturate bore thoroughly and let stand at least two hours. Then wipe clean and cover bore with light oil if in daily use, or heavy gun grease if shipping or storing.

**SIGHTS**

In addition to the standard sights with which this rifle is fitted, the receiver is tapped on left side for attaching a **WEAVER** telescope sight. Write for circular giving prices and descriptions of telescope sights which you can easily attach to your rifle.

# Stevens Model 87a Manual

**A Loxley**



## **Stevens Model 87a Manual:**

*Poultry Grading Manual* Ashley R. Gulich, Gertrude L. Warren, Henry Walter Gilbertson, Orvis F. John Andrew, Woot-tsun Wu Leung, William Eugene Hauver, Bernice Kunerth Watt, Rebecca Koonce Pecot, 1951     **A Manual on Conservation of Soil and Water**, 1954     **Pacific Ports Manual**, 1920     **Manual of Electrical Undertakings and Directory of Officials**, 1911     **The Gun Digest Book of Modern Gun Values** Dan Shideler, 2005-11-01 Provides values and details on over 12 000 guns manufactured from 1900 to the present     **Labor Relations Reference Manual**, 1980 Vols 9 17 include decisions of the War Labor Board     **Maine Register Or State Year-book and Legislative Manual from April 1 ... to April 1 ...**, 1949     *Monthly Catalogue, United States Public Documents*, 1987     Water & Sewage Works, 1969 Vols 76 include Reference and data section for 1929 1929 called Water works and sewerage data section     **Municipal and County Engineering**, 1969     **Cars & Parts**, 2001-07     **Sabotage!** Chris Wroblewski, Garth Barnard, 2025-08-05 On the night of 4 July 1943 transport aircraft Liberator AL523 took off from Gibraltar s North Front tarmac and within moments crashed into the sea with only one survivor the pilot The commander in chief of the Polish army and prime minister of the Polish government in exile General Wladyslaw Sikorski was dead Rumours as to the cause of the crash abounded Was it pilot error Was it as officially classified merely an accident or was it as the authors conclude in this riveting and meticulous study an act of sabotage In this extensive piece of research Chris Wroblewski and Garth Barnard examine numerous primary sources including the complete court of inquiry transcripts produce detailed analysis of aircraft components and systems and unearth many little known eyewitness accounts to give this investigation a compelling conclusion Within the book the authors also dispel several conspiracy theories that have emerged since this catastrophe particularly that this event was a disastrous assassination attempt with blame on the British Soviets and Nazis This is an exhaustive piece of investigative journalism that puts the record straight once and for all     **Field & Stream**, 1986-04 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations     **American Journal of Physics**, 1981     Recent Library Additions, 1990     **Michigan Roads and Pavements**, 1962     *Model Railroad Craftsman*, 1956     **The Organ**, 1992     *Kelly's Directory of Merchants, Manufacturers and Shippers*, 1963     *Report of the 3d-4th Congress of the Sanitary Institute of Great Britain* Royal Society of Health (Great Britain), 1960

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