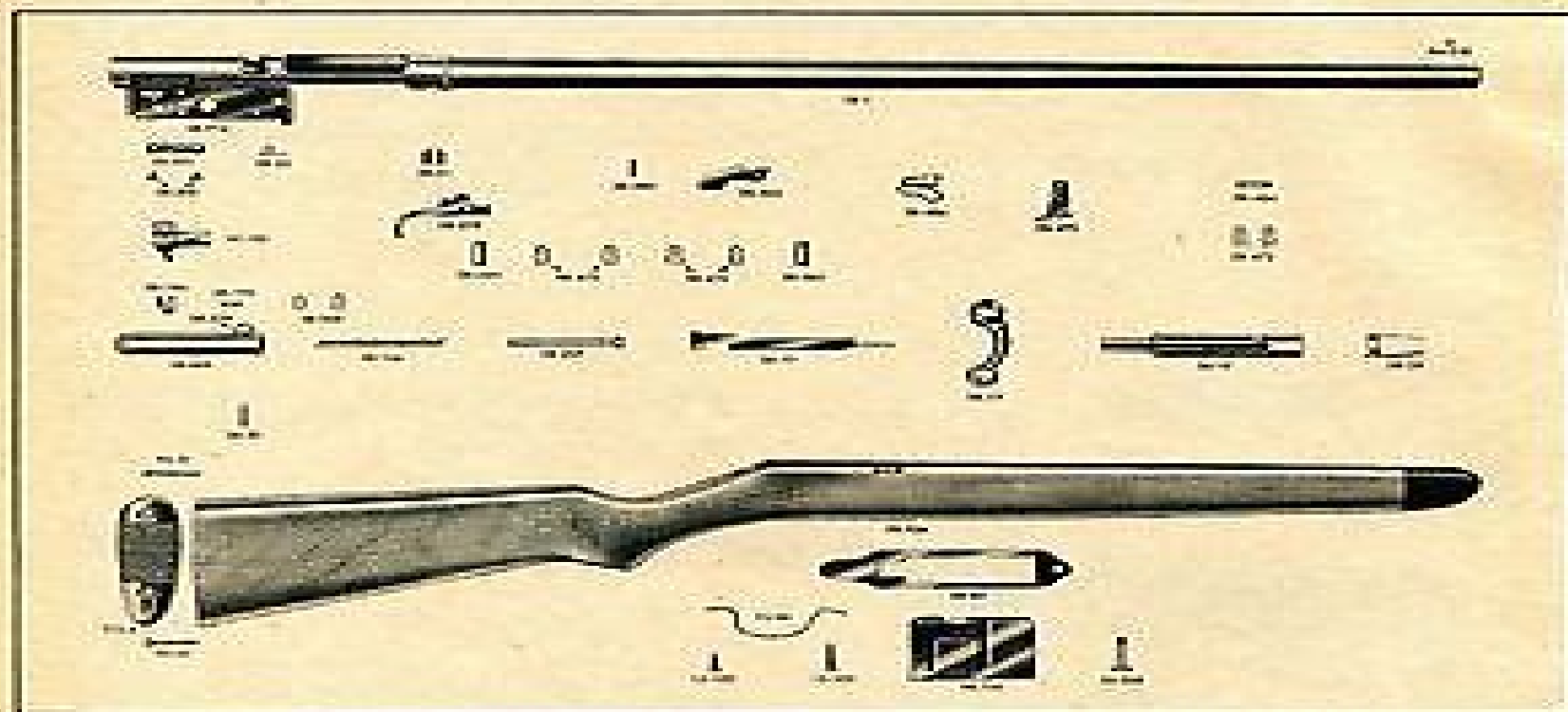


COMPONENT
PARTS

Stevens Model S8
Springfield Model 18

12, 16, & 20 Gauge
Repeating Bolt Action
Clip Type Magazine Shotguns



1. Bolt	21. Bolt Handle	41. Trigger Spring	61. Trigger Guard	81. Trigger Guard Spring	101. Trigger Guard Pin
2. Bolt Head	22. Bolt Head	42. Trigger Guard	62. Trigger Guard Pin	82. Trigger Guard Spring	102. Trigger Guard Pin
3. Bolt Head Pin	23. Bolt Head Pin	43. Trigger Guard	63. Trigger Guard Pin	83. Trigger Guard Spring	103. Trigger Guard Pin
4. Bolt Head Pin	24. Bolt Head Pin	44. Trigger Guard	64. Trigger Guard Pin	84. Trigger Guard Spring	104. Trigger Guard Pin
5. Bolt Head Pin	25. Bolt Head Pin	45. Trigger Guard	65. Trigger Guard Pin	85. Trigger Guard Spring	105. Trigger Guard Pin
6. Bolt Head Pin	26. Bolt Head Pin	46. Trigger Guard	66. Trigger Guard Pin	86. Trigger Guard Spring	106. Trigger Guard Pin
7. Bolt Head Pin	27. Bolt Head Pin	47. Trigger Guard	67. Trigger Guard Pin	87. Trigger Guard Spring	107. Trigger Guard Pin
8. Bolt Head Pin	28. Bolt Head Pin	48. Trigger Guard	68. Trigger Guard Pin	88. Trigger Guard Spring	108. Trigger Guard Pin
9. Bolt Head Pin	29. Bolt Head Pin	49. Trigger Guard	69. Trigger Guard Pin	89. Trigger Guard Spring	109. Trigger Guard Pin
10. Bolt Head Pin	30. Bolt Head Pin	50. Trigger Guard	70. Trigger Guard Pin	90. Trigger Guard Spring	110. Trigger Guard Pin
11. Bolt Head Pin	31. Bolt Head Pin	51. Trigger Guard	71. Trigger Guard Pin	91. Trigger Guard Spring	111. Trigger Guard Pin
12. Bolt Head Pin	32. Bolt Head Pin	52. Trigger Guard	72. Trigger Guard Pin	92. Trigger Guard Spring	112. Trigger Guard Pin
13. Bolt Head Pin	33. Bolt Head Pin	53. Trigger Guard	73. Trigger Guard Pin	93. Trigger Guard Spring	113. Trigger Guard Pin
14. Bolt Head Pin	34. Bolt Head Pin	54. Trigger Guard	74. Trigger Guard Pin	94. Trigger Guard Spring	114. Trigger Guard Pin
15. Bolt Head Pin	35. Bolt Head Pin	55. Trigger Guard	75. Trigger Guard Pin	95. Trigger Guard Spring	115. Trigger Guard Pin
16. Bolt Head Pin	36. Bolt Head Pin	56. Trigger Guard	76. Trigger Guard Pin	96. Trigger Guard Spring	116. Trigger Guard Pin
17. Bolt Head Pin	37. Bolt Head Pin	57. Trigger Guard	77. Trigger Guard Pin	97. Trigger Guard Spring	117. Trigger Guard Pin
18. Bolt Head Pin	38. Bolt Head Pin	58. Trigger Guard	78. Trigger Guard Pin	98. Trigger Guard Spring	118. Trigger Guard Pin
19. Bolt Head Pin	39. Bolt Head Pin	59. Trigger Guard	79. Trigger Guard Pin	99. Trigger Guard Spring	119. Trigger Guard Pin
20. Bolt Head Pin	40. Trigger Spring	60. Trigger Guard	80. Trigger Guard Pin	100. Trigger Guard Spring	120. Trigger Guard Pin

Stevens Model 58 Shotgun Manual

**United States. Assistant Secretary of
Defense (Production and Logistics)**

Stevens Model 58 Shotgun Manual:

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